

Peripheral grinding wheels flat profile (FE)

FE



Diameter 25 mm bore 12 mm

Glass	Pos.	Type	grit	T	Bond	Code
3 to 8	1	SS	D181	10	DMV/400	DP01341
	2	CC	D64	11	DMV/200	DP01680
	3a	-	-	15	-	DL15784PW
	3b	-	-	20	-	DL11309
10	1	SS	D181	12	DMV/400	DP01340
	2	CC	D64	13	DMV/200	DP06221
	3a	-	-	15	-	DL15784PW
	3b	-	-	20	-	DL11309
12	1	SS	D181	15	DMV/400	DP00247
	2	CC	D64	15	DMV/200	DP01001
	3a	-	-	20	-	DL15439PW
	3b	-	-	20	-	DL11309
15	1	SS	D181	17	DMV/400	DP01212
	2	CC	D64	17	DMV/200	DP06224
	3a	-	-	25	-	DL15509PW
	3b	-	-	25	-	DL11310
19	1	SS	D252	22	DMV/400	DP00263
	2	CC	D107	22	DMV/200	DP06226
	3	CC	D64	22	DMV/200	DP00219
	4a	-	-	30	-	DL14981PW
	4b	-	-	30	-	DL11311

Pos. 1



Pos. 2/3



Pos. 3a/4a
Standard



Pos. 3b/4b
High Quality



Diamond arbor (2 pcs necessary)

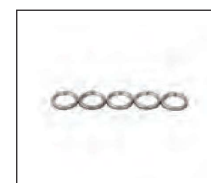
Glass	Type	grit	T	Bond	Code
3 to 19	CC	D64	6	DMV/503	DF00235

Spacers

Code
DD05993



Arbor
diamond



spacers

Supports for grinding wheel, diameter 25 mm (cone connection 1/2" GAS)

	T	Code
For single grinding wheel mounting, up to T17	5	DFR00004
For single grinding wheel T22 or coarse+fine grinding wheel T13	20	DFR01020
For mounting coarse/fine grinding wheel T17	33	DFR00143
For mounting coarse/fine grinding wheel T22	40	DFR00142



Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	Bond	Code
3	1	SS	D151	8	DMV/400	DP02443
	2	CC	D91	5	DMV/200	DP06098
	3	CC	D64	5	DMV/200	DP06099
	4a	-	-	10	-	DL13847PW
	4b	-	-	10	-	DL15959
4	1	SS	D151	8	DMV/400	DP02443
	2	CC	D91	6	DMV/200	DP06444
	3	-	-	-	-	-
	4a	-	-	10	-	DL13847PW
	4b	-	-	10	-	DL15959
5	1	SS	D181	8	DMV/400	DP01685
	2	CC	D91	7	DMV/200	DP06198
	3	CC	D64	7	DMV/200	DP06101
	4a	-	-	10	-	DL13847PW
	4b	-	-	10	-	DL15959
6	1	SS	D181	8	DMV/400	DP01685
	2	CC	D76	8	DMV/200	DP01693
	3	CC	D64	8	DMV/200	DP02029
	4a	-	-	10	-	DL13847PW
	4b	-	-	10	-	DL15959
8	1	SS	D181	10	DMV/400	DP01480
	2	CC	D107	10	DMV/200	DP00996
	3	CC	D64	10	DMV/200	DP00998
	4a	-	-	15	-	DL12010PW
	4b	-	-	15	-	DL11668
10	1	SS	D181	12	DMV/400	DP01530
	2	CC	D107	12	DMV/200	DP06199
	3	CC	D64	12	DMV/200	DP01555
	4a	-	-	15	-	DL12010PW
	4b	-	-	15	-	DL11668
12	1	SS	D181	14	DMV/400	DP06590
	2	CC	D107	14	DMV/200	DP06200
	3	CC	D64	14	DMV/200	DP06425
	4a	-	-	20	-	DL12014PW
	4b	-	-	20	-	DL11669
15	1	SS	D181	17	DMV/400	DP06591
	2	CC	D107	17	DMV/200	DP06095
	3	CC	D54	17	DMV/200	DP06089
	4a	-	-	25	-	DL13624PW
	4b	-	-	25	-	DL11603
19	1	SS	D252	22	DMV/400	DP06592
	2	CC	D107	22	DMV/200	DP01552
	3	CC	D54	22	DMV/200	DP01468
	4a	-	-	30	-	DL13866PW
	4b	-	-	30	-	DL18616
25	1	SS	D252	28	DMV/400	DP01710
	2	CC	D107	28	DMV/200	DP06135
	3	CC	D54	28	DMV/200	DP06136
	4a	-	-	35	-	DL15418PW
	4b	-	-	35	-	DL15960

Pos. 1



Pos. 2/3



Pos. 4a
Standard



Pos. 4b
High Quality



Pre-polishing resin wheels, diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	Bond	Code
10	-	CC	D46	12	-	DR01024
12	-	CC	D46	14	-	DR00811
15	-	CC	D46	17	-	DR00812
19	-	CC	D46	22	-	DR00548
25	-	CC	D46	28	-	DR00894

Resin



Diamond arris (2 pcs necessary)

Glass	Type	grit	T	Bond	Code
3 to 25	CC	D54	13	DMV/503	DF05991

Arris diamond
(2pcs necessary)



Polishing arris (2 pcs necessary)

Glass	Type	grit	T	Bond	Code
3 to 25	-	-	10	-	DL10441

Polishing arris
(2pcs necessary)



Spacers

Code	Price
DD05992	€ 21.00

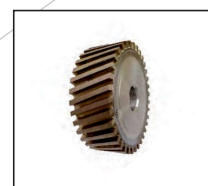
Spacers



Diameter 100 mm bore 22 mm with segments for laminated glass

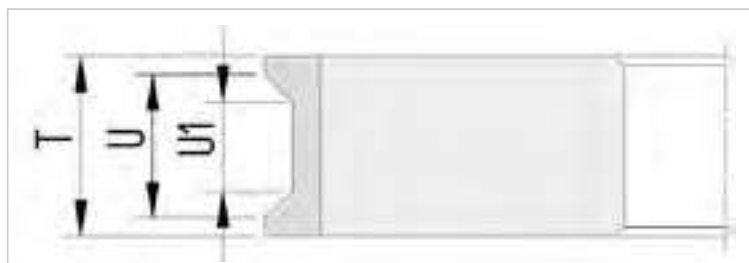
	Pos.	Type	grit	T	Bond	Code
T 42	1	SS	D252	42	DMV/400	DP02032
	2	SS	D107	42	DMV/400	DP02033
	3	SS	D64	42	DMV/400	DP02034
T 53	1	SS	D252	53	DMV/400	DP01682
	2	SS	D107	53	DMV/400	DP01683
	3	SS	D64	53	DMV/400	DP01684
T 60	1	SS	D252	60	DMV/400	DP00631
	2	SS	D107	60	DMV/400	DP00632
	3	SS	D64	60	DMV/400	DP00633

Pos. 1-2-3



Peripheral grinding wheels trapezoidal profile (FA)

FA



Diameter 25 mm bore 12 mm

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
3-4	1	SS	D181	10	-	-	DMV/400	DP01341
	2	CC	D91	11	6	2	DMV/200	DTR06242
	3	CC	D64	11	6	2	DMV/200	DTR06243
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
5	1	SS	D181	10	-	-	DMV/400	DP01341
	2	CC	D91	11	7	3	DMV/200	DTR06244
	3	CC	D64	11	7	3	DMV/200	DTR06245
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
6	1	SS	D181	10	-	-	DMV/400	DP01341
	2	CC	D107	13	8	4	DMV/200	DTR06246
	3	CC	D64	13	8	4	DMV/200	DTR06247
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
8	1	SS	D181	10	-	-	DMV/400	DP01341
	2	CC	D107	13	9	5	DMV/200	DTR06248
	3	CC	D76	13	9	5	DMV/200	DTR00244
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
10	1	SS	D181	12	-	-	DMV/400	DP01340
	2	CC	D107	15	11	7	DMV/200	DTR06250
	3	CC	D64	15	11	7	DMV/200	DTR06251
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
12	1	SS	D181	15	-	-	DMV/400	DP00247
	2	CC	D107	17	13	9	DMV/200	DTR06252
	3	CC	D64	17	13	9	DMV/200	DTR06253
	4a	-	-	20	-	-	-	DL15439PW
	4b	-	-	20	-	-	-	DL11309
15	1	SS	D181	17	-	-	DMV/400	DP01212
	2	CC	D107	22	16	12	DMV/200	DTR06254
	3	CC	D64	22	16	12	DMV/200	DTR06255
	4a	-	-	25	-	-	-	DL15509PW
	4b	-	-	25	-	-	-	DL11310
19	1	SS	D252	22	-	-	DMV/400	DP00263
	2	CC	D107	24	20	16	DMV/200	DTR06256
	3	CC	D64	24	20	16	DMV/200	DTR06200
	4a	-	-	30	-	-	-	DL14981PW
	4b	-	-	30	-	-	-	DL11311

Pos. 1



Pos. 2/3



Pos. 4a
Standard



Pos. 4b
High Quality



Supports for grinding wheel, diameter 25 mm (cone connection 1/2" GAS)

	T	Code
For single grinding wheel mounting, up to T15	5	DFR00004
For single grinding wheel T22 -24 or coarse+fine grinding wheel T22	20	DFR01020
For mounting coarse/fine grinding wheel T22	33	DFR00143
For mounting coarse/fine grinding wheel T24	40	DFR00142



Diameter 50 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
6	1	SS	D181	10	-	-	DMV/400	DP02544
	2	CC	D107	13	8	4	DMV/200	DTR01149
	3	CC	D64	13	8	4	DMV/200	DTR01663
	4	-	-	15	-	-	-	DL15623PW
8	1	SS	D181	10	-	-	DMV/400	DP02544
	2	CC	D107	13	9	5	DMV/200	DTR01709
	3	CC	D64	13	9	5	DMV/200	DTR01081
	4	-	-	15	-	-	-	DL15623PW
10	1	SS	D181	12	-	-	DMV/400	DP01854
	2	CC	D107	15	11	7	DMV/200	DTR00917
	3	CC	D64	15	11	7	DMV/200	DTR01546
	4	-	-	15	-	-	-	DL15623PW
12	1	SS	D181	15	-	-	DMV/400	DP02442
	2	CC	D107	17	13	9	DMV/200	DTR01800
	3	CC	D64	17	13	9	DMV/200	DTR01575
	4	-	-	20	-	-	-	DL15466PW
15	1	SS	D181	18	-	-	DMV/400	DP02108
	2	CC	D107	22	16	12	DMV/200	DTR01152
	3	CC	D64	22	16	12	DMV/200	DTR01319
	4	-	-	20	-	-	-	DL15466PW
19	1	SS	D181	22	-	-	DMV/400	DP02411
	2	CC	D107	24	20	16	DMV/200	DTR01153
	3	CC	D64	24	20	16	DMV/200	DTR01190
	4	-	-	-	-	-	-	-

Pos. 1



Pos. 2/3



Pos. 4



Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
3-4	1	SS	D151	8	-	-	DMV/400	DP02443
	2	CC	D76	16	7	2	DMV/503	DTRK06681
	3	CC	D64	16	7	2	DMV/503	DTRK06671
	4a	-	-	10	-	-	-	DL13847PW
	4b	-	-	10	-	-	-	DL15959
5	1	SS	D181	8	-	-	DMV/400	DP01685
	2	CC	D76	16	8	3	DMV/503	DTRK06682
	3	CC	D64	16	8	3	DMV/503	DTRK06672
	4a	-	-	10	-	-	-	DL13847PW
	4b	-	-	10	-	-	-	DL15959
6	1	SS	D181	8	-	-	DMV/400	DP01685
	2	CC	D91	20	9	4	DMV/503	DTRK06697
	3	CC	D64	20	9	4	DMV/503	DTRK00636
	4a	-	-	10	-	-	-	DL13847PW
	4b	-	-	10	-	-	-	DL15959
8	1	SS	D181	10	-	-	DMV/400	DP01480
	2	CC	D107	20	10	5	DMV/503	DTRK00830
	3	CC	D64	20	10	5	DMV/503	DTRK00635
	4a	-	-	15	-	-	-	DL12010PW
	4b*	-	-	20	10	5	-	DL11599
10	1	SS	D181	12	-	-	DMV/400	DP01530
	2	CC	D107	20	12	7	DMV/503	DTRK00705
	3	CC	D64	20	12	7	DMV/503	DTRK00656
	4a	-	-	15	-	-	-	DL12010PW
	4b*	-	-	20	12	7	-	DL11600
12	1	SS	D181	14	-	-	DMV/400	DP06590
	2	CC	D107	24	14	9	DMV/503	DTRK01021
	3	CC	D64	24	14	9	DMV/503	DTRK00796
	4a	-	-	20	-	-	-	DL12014PW
	4b*	-	-	20	14	9	-	DL11601
15	1	SS	D181	17	-	-	DMV/400	DP06591
	2	CC	D107	24	17	12	DMV/503	DTRK00657
	3	CC	D64	24	17	12	DMV/503	DTRK00662
	4a	-	-	25	-	-	-	DL13624PW
	4b	-	-	25	17	12	-	DL11602
19	1	SS	D252	22	-	-	DMV/400	DP06592
	2	CC	D107	28	21	16	DMV/503	DTRK00628
	3	CC	D64	28	21	16	DMV/503	DTRK00386
	4a	-	-	30	-	-	-	DL13866PW
	4b*	-	-	30	21	16	-	DL11667

Pos. 1



Pos. 2/3



Pos. 4a
Standard



Pos. 4b
High Quality



Pos. 4b*
High Quality
shaped



Pre-polishing resin wheels, diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
3-4	-	CC	D46	10	5	2	-	DR01204
5	-	CC	D46	11	6	3	-	DR01205
6	-	CC	D46	12	7	4	-	DR01206
8	-	CC	D46	13	8	5	-	DR01188
10	-	CC	D46	15	10	7	-	DR01189
12	-	CC	D46	17	12	9	-	DR01190
15	-	CC	D46	20	15	12	-	DR01186
19	-	CC	D46	25	19	16	-	DR01187

Resin



Diameter 120 mm bore 22 mmthout internal cooling (BAVELLONI)

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
3-4	1	SS	D181	7	-	-	DMV/400	DP01924
	2	CC	D76	14	7	2	DMV/503	DTR00889
	3	CC	D64	14	7	2	DMV/503	DTR00913
	4	-	-	15	-	-	-	DL15747
5	1	SS	D181	7	-	-	DMV/400	DP01924
	2	CC	D76	16	8	3	DMV/503	DTR00890
	3	CC	D64	16	8	3	DMV/503	DTR00902
	4	-	-	15	-	-	-	DL15747
6	1	SS	D181	8	-	-	DMV/400	DP01911
	2	CC	D91	16	9	4	DMV/503	DTR00941
	3	CC	D64	16	9	4	DMV/503	DTR00882
	4	-	-	15	-	-	-	DL15747
8	1	SS	D181	10	-	-	DMV/400	DP01324
	2	CC	D107	18	10	5	DMV/503	DTR01413
	3	CC	D64	18	10	5	DMV/503	DTR00412
	4	-	-	15	-	-	-	DL15747
10	1	SS	D181	12	-	-	DMV/400	DP01325
	2	CC	D107	20	12	7	DMV/503	DTR00943
	3	CC	D64	20	12	7	DMV/503	DTR00415
	4	-	-	15	-	-	-	DL15747
12	1	SS	D181	14	-	-	DMV/400	DP01326
	2	CC	D107	0	14	9	DMV/503	DTR00944
	3	CC	D64	0	14	9	DMV/503	DTR00416
	4	-	-	20	-	-	-	DL13414
15	1	SS	D252	17	-	-	DMV/400	DP01327
	2	CC	D107	0	17	12	DMV/503	DTR01217
	3	CC	D64	0	17	12	DMV/503	DTR00437
	4	-	-	20	-	-	-	DL13414
19	1	SS	D252	22	-	-	DMV/400	DP01328
	2	CC	D107	0	21	16	DMV/503	DTR01206
	3	CC	D64	0	21	16	DMV/503	DTR00470
	4	-	-	25	-	-	-	DL13415

Pos. 1



Pos. 2/3

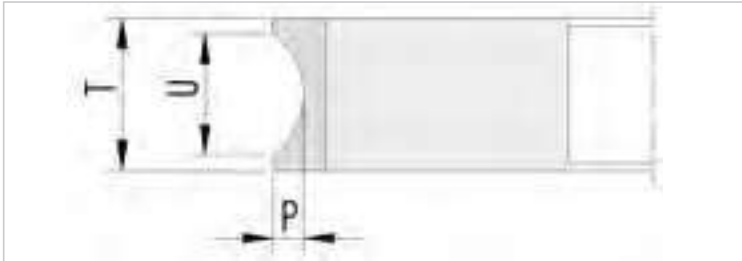


Pos. 4



Peripheral grinding wheels pencil edge profile (PE)

PE



Diameter 25 mm bore 12 mm

Glass	Pos.	Type	grit	T	U	P	Bond	Code
3	1	CC	D151	11	4	1.5	DMV/200	DG01799
	2	CC	D91	11	4	1.5	DMV/200	DG01360
	3	CC	D64	11	4	1.5	DMV/200	DG00440
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
4	1	CC	D151	11	5	2	DMV/200	DG01439
	2	CC	D91	11	5	2	DMV/200	DG01445
	3	CC	D64	11	5	2	DMV/200	DG01023
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
5	1	CC	D151	11	6	2.5	DMV/200	DG01341
	2	CC	D91	11	6	2.5	DMV/200	DG01446
	3	CC	D64	11	6	2.5	DMV/200	DG00450
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
6	1	CC	D151	11	7	2.5	DMV/200	DG01025
	2	CC	D91	11	7	2.5	DMV/200	DG00200
	3	CC	D64	11	7	2.5	DMV/200	DG00224
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
8	1	CC	D151	13	9	2.5	DMV/200	DG01026
	2	CC	D107	13	9	2.5	DMV/200	DG00230
	3	CC	D64	13	9	2.5	DMV/200	DG00451
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
10	1	CC	D181	15	11	3	DMV/200	DG00232
	2	CC	D107	15	11	3	DMV/200	DG00201
	3	CC	D64	15	11	3	DMV/200	DG00231
	4a	-	-	15	-	-	-	DL15784PW
	4b	-	-	20	-	-	-	DL11309
12	1	CC	D181	17	13	3	DMV/200	DG01424
	2	CC	D107	17	13	3	DMV/200	DG05999
	3	CC	D64	17	13	3	DMV/200	DG05992
	4a	-	-	20	-	-	-	DL15439PW
	4b	-	-	20	-	-	-	DL11309
15	1	SS	D181	17	17	3	DMV/400	DG00423
	2	-	-	-	-	-	-	-
	3	-	-	-	-	-	-	-
	4a	-	-	25	-	-	-	DL15509PW
	4b	-	-	25	-	-	-	DL11310

Pos. 1/2/3



Pos. 4a
Standard



Pos. 4b
High Quality



Supports for grinding wheel, diameter 25 mm (cone connection 1/2" GAS)

	T	Code
For single grinding wheel mounting, up to T15	5	DFR00004
For single grinding wheel T22 or coarse+fine grinding wheel T15	20	DFR01020
For mounting coarse/fine grinding wheel T22	33	DFR00143



Diameter 50 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	P	Bond	Code
	1	-	-	-	-	-	-	-
	2	-	-	-	-	-	-	-
3	3	CC	D64	10	4.5	2	DMV/200	DG05548
	4	-	-	15	-	-	-	DL15623PW
	1	CC	D126	10	5	2	DMV/200	DG05545
4	2	CC	D91	10	5	2	DMV/200	DG05542
	3	CC	D64	10	5	2	DMV/200	DG05543
	4	-	-	15	-	-	-	DL15623PW
	1	CC	D126	10	6	2	DMV/200	DG06271
5	2	CC	D91	10	6	2	DMV/200	DG04417
	3	CC	D64	10	6	2	DMV/200	DG04418
	4	-	-	15	-	-	-	DL15623PW
	1	CC	D151	10	7	2	DMV/200	DG02979
6	2	CC	D107	10	7	2	DMV/200	DG03936
	3	CC	D64	10	7	2	DMV/200	DG03937
	4	-	-	15	-	-	-	DL15623PW
	1	-	-	-	-	-	-	-
8	2	CC	D107	13	9	2	DMV/200	DG03944
	3	CC	D64	13	9	2	DMV/200	DG03945
	4	-	-	15	-	-	-	DL15623PW
	1	-	-	-	-	-	-	-
10	2	CC	D107	15	11	3	DMV/200	DG05544
	3	-	-	-	-	-	-	-
	4	-	-	15	-	-	-	DL15623PW

Pos. 1/2/3



Pos. 4



Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	P	Bond	Code
3	1	SS	D151	8	4	1.5	DMV/400	DG04490
	2	CC	D76	16	4	1.5	DMV/503	DGK02367
	3	CC	D64	16	4	1.5	DMV/503	DGK02166
	4a	-	-	10	-	-	-	DL13847PW
	4b	-	-	10	-	-	-	DL15959
4	1	SS	D151	8	5	1.5	DMV/400	DG04491
	2	CC	D76	16	5	1.5	DMV/503	DGK01482
	3	CC	D64	16	5	1.5	DMV/503	DGK02164
	4a	-	-	10	-	-	-	DL13847PW
	4b	-	-	10	-	-	-	DL15959
5	1	SS	D181	9	6	2	DMV/400	DG03841
	2	CC	D91	16	6	2	DMV/503	DGK01483
	3	CC	D64	16	6	2	DMV/503	DGK02162
	4a	-	-	10	-	-	-	DL13847PW
	4b	-	-	10	-	-	-	DL15959
6	1	SS	D181	10	7	2	DMV/400	DG06097
	2	CC	D91	16	7	2	DMV/503	DGK01484
	3	CC	D64	16	7	2	DMV/503	DGK01696
	4a	-	-	10	-	-	-	DL13847PW
	4b	-	-	10	-	-	-	DL15959
8	1	SS	D181	12	9	2	DMV/400	DG02737
	2	CC	D91	20	9	2	DMV/503	DGK02110
	3	CC	D64	16	9	2	DMV/503	DGK06153
	4a	-	-	15	-	-	-	DL12010PW
	4b*	-	-	20	-	-	-	DL11676
10	1	SS	D181	14	11	2.5	DMV/400	DG06276
	2	CC	D107	20	11	3	DMV/503	DGK06167
	3	CC	D64	20	11	3	DMV/503	DGK01790
	4a	-	-	15	-	-	-	DL12010PW
	4b*	-	-	20	-	-	-	DL11677
12	1	SS	D181	16	13	3	DMV/400	DG06165
	2	CC	D107	20	13	3.5	DMV/503	DGK02588
	3	CC	D64	24	13	3.5	DMV/503	DGK01574
	4a	-	-	20	-	-	-	DL12014PW
	4b*	-	-	20	-	-	-	DL11680
15	1	SS	D252	24	17	3	DMV/400	DG04697
	2	CC	D107	24	17	4	DMV/503	DGK01947
	3	CC	D64	24	17	4	DMV/503	DGK01637
	4a	-	-	25	-	-	-	DL13624PW
	4b*	-	-	30	-	-	-	DL11678
19	1	SS	D252	23	21	4	DMV/400	DG04694
	2	CC	D107	28	21	4.5	DMV/503	DGK02368
	3	CC	D64	28	21	4.5	DMV/503	DGK01689
	4a	-	-	30	-	-	-	DL13866PW
	4b*	-	-	30	-	-	-	DL11679

Pos. 1



Pos. 2/3



Pos. 4a
Standard



Pos. 4b
High Quality



Pos. 4b
High Quality
shaped



Diameter 100 mm bore 22 mm single pass

Glass	Pos.	Type	grit	T	U	P	Bond	Code
3	-	CC	D76	16	4	1.5	DMV/503	DGK02367
4	-	CC	D91	16	5	1.5	DMV/503	DGK04148
5	-	CC	D91	16	6	2	DMV/503	DGK01483
6	-	CC	D91	16	7	2	DMV/503	DGK01484
8	-	CC	D91	20	9	2	DMV/503	DGK02110



Diameter 150 mm bore 22 mm single pass

Glass	Pos.	Type	grit	T	U	P	Bond	Code
3	-	CC	D126	14	3.8	1.7	DLS26	DG02157
4	-	CC	D126	14	4.5	2.5	DML/1	DG02080
5	-	CC	D126	14	5.5	2.5	DML/1	DG02158
6	-	CC	D126	14	6.5	3	DML/1	DG02079



Diameter 150 mm bore 50 mm single pass Bavelloni Colibrì

Glass	Pos.	Type	grit	T	U	P	Bond	Code
5	-	CC	D126	14	5.5	2.5	DML/1	DG02610
6	-	CC	D126	14	7	2	DLS26	DG03047



Peripheral grinding wheels shaped profiles

PRE-CUT

Suggested as Pos. 0
for profiles: TP - OG - WF

Diameter 100 mm bore 22 mm

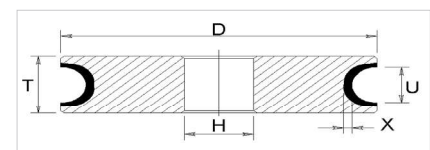
Glass	Pos.	Type	grit	T	U	Bond	Code
8	0	SS	D181	10	10	DMV/400	DSM00790
10	0	SS	D252	14	14	DMV/400	DSM00356
12	0	SS	D252	14	14	DMV/400	DSM00356
15	0	SS	D252	18	18	DMV/400	DSM06292
19	0	SS	D252	22	22	DMV/400	DSM00320



BN - BULL NOSE

Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	Bond	Code
8	1	SS	D151	20	9	DMV/400	DSP02815
	2	CC	D107	16	9	DMV/200	DSP02369
	3	CC	D64	16	9	DMV/200	DSP01325
	4	-	-	-	-	-	-
	5	-	-	15	-	-	DL14099PW
	6	-	-	20	-	-	DL14938PW
10	1	SS	D181	0	11	DMV/400	DSP01212
	2	CC	D107	18	11	DMV/200	DSP01775
	3	CC	D64	18	11	DMV/200	DSP01776
	4	CC	D46	18	11	-	DR01191
	5	-	-	20	-	-	DL14039PW
	6	-	-	20	-	-	DL14937PW
12	1	SS	D181	20	13	DMV/400	DSP01801
	2	CC	D107	20	13	DMV/200	DSP06672
	3	CC	D64	20	13	DMV/200	DSP01802
	4	-	-	-	-	-	-
	5	-	-	20	-	-	DL14100PW
	6	-	-	20	-	-	DL14936PW
15	1	SS	D181	0	16	DMV/400	DSP01477
	2	CC	D107	24	16	DMV/200	DSP02033
	3	CC	D64	24	16	DMV/200	DSP02034
	4	CC	D46	24	16	-	DR00621
	5	-	-	25	-	-	DL13965PW
	6	-	-	25	-	-	DL14935PW
19	1	SS	D252	0	20.5	DMV/400	DSP01482
	2	CC	D107	28	20.5	DMV/200	DSP01483
	3	CC	D64	28	20.5	DMV/200	DSP01484
	4	CC	D46	31	20.5	-	DR00622
	5	-	-	30	-	-	DL12011PW
	6	-	-	30	-	-	DL13685PW



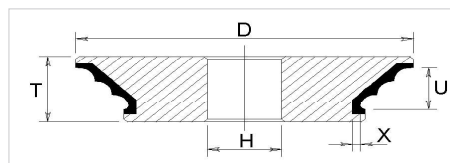
Note: Pos.5 shaped polishing wheel - Pos.6 cerium shaped wheel

TP - TRIPLE PENCIL

Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	Bond	Code
10	1	CC	D181	21	12	DLS27/1	DSP02398
	2	CC	D107	21	12	DLS27/1	DSP02399
	3	CC	D64	21	12	DLS27/1	DSP02400
	4	-	-	-	-	-	-
	5	-	-	20	-	-	DL14428PW
	6	-	-	20	-	-	DL14942PW
12	1	CC	D181	22	14	DLS27/1	DSP06164
	2	CC	D107	22	14	DLS27/1	DSP02401
	3	CC	D64	22	14	DLS27/1	DSP01894
	4	CC	D46	22	14	-	DR00627
	5	-	-	20	-	-	DL13788PW
	6	-	-	20	-	-	DL14943PW
15	1	CC	D252	24	17	DLS27/1	DSP01187
	2	CC	D107	24	17	DLS27/1	DSP02031
	3	CC	D64	24	17	DLS27/1	DSP01188
	4	CC	D46	-	17	-	DR00628
	5	-	-	25	-	-	DL13964PW
	6	-	-	25	-	-	DL14820PW
19	1	CC	D252	29	21	DLS27/1	DSP01329
	2	CC	D107	29	21	DLS27/1	DSP01926
	3	CC	D64	29	21	DLS27/1	DSP01330
	4	CC	D46	21	21	-	DR00552
	5	-	-	30	-	-	DL12012PW
	6	-	-	30	-	-	DL13679PW

Note: Pos.1 continuous edge wheel with 10 cuts
Pos.5 shaped polishing wheel - Pos.6 cerium shaped wheel

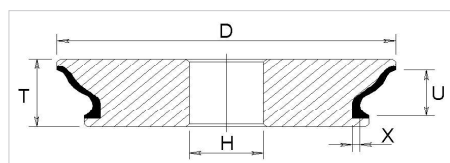


OG

Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	Bond	Code
10	1	CC	D181	20	11	DLS27/1	DSP06275
	2	CC	D107	20	11	DLS27/1	DSP06286
	3	CC	D64	20	11	DLS27/1	DSP06279
	4	-	-	-	-	-	-
	5	-	-	20	-	-	DL12017PW
	6	-	-	20	-	-	DL16780
12	1	CC	D181	20	13	DLS27/1	DSP01485
	2	CC	D107	20	13	DLS27/1	DSP01486
	3	CC	D64	20	13	DLS27/1	DSP01487
	4	CC	D46	20	13	-	DR00727
	5	-	-	20	-	-	DL12009PW
	6	-	-	20	-	-	DL14821PW
15	1	CC	D252	24	17	DLS27/1	DSP01846
	2	CC	D107	24	17	DLS27/1	DSP02326
	3	CC	D64	24	17	DLS27/1	DSP01847
	4	CC	D46	25	17	-	DR00604
	5	-	-	25	-	-	DL13706PW
	6	-	-	25	-	-	DL14339PW
19	1	CC	D252	28	21	DLS27/1	DSP01478
	2	CC	D107	28	21	DLS27/1	DSP01479
	3	CC	D64	28	21	DLS27/1	DSP01480
	4	CC	D46	29	21	-	DR00546
	5	-	-	30	-	-	DL12008PW
	6	-	-	30	-	-	DL13680PW

Note: Pos.1 continuous edge wheel with 10 cuts
Pos.5 shaped polishing wheel - Pos.6 cerium shaped wheel

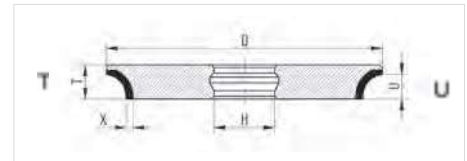


WF - WATER FALL

Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	Bond	Code
8	1	SS	D181	13	9	DMV/400	DSP02386
	2	CC	D91	12	9	DMV/503	DSP02387
	3	CC	D64	12	9	DMV/503	DSP02388
	4	-	-	-	-	-	-
	5	-	-	15	-	-	DL14421PW
	6	-	-	-	-	-	-
10	1	SS	D181	19	11	DMV/400	DSP02174
	2	CC	D107	16	11	DMV/503	DSP02389
	3	CC	D64	16	11	DMV/503	DSP02255
	4	-	-	-	-	-	-
	5	-	-	-	-	-	-
	6	-	-	-	-	-	-
12	1	SS	D181	21	14	DMV/400	DSP01952
	2	CC	D107	19	14	DMV/503	DSP02390
	3	CC	D64	19	14	DMV/503	DSP06206
	4	-	-	-	-	-	-
	5	-	-	20	-	-	DL14378PW
	6	-	-	20	-	-	DL16781
15	1	SS	D252	23	17	DMV/400	DSP01804
	2	CC	D107	23	17	DMV/503	DSP02190
	3	CC	D64	23	17	DMV/503	DSP06205
	4	CC	D46	24	17	-	DR00624
	5	-	-	25	-	-	DL14423PW
	6	-	-	25	-	-	DL14939PW
19	1	SS	D252	28	23	DMV/400	DSP01530
	2	CC	D107	27	23	DMV/503	DSP01932
	3	CC	D64	27	23	DMV/503	DSP01933
	4	CC	D46	28	23	-	DR00371
	5	-	-	30	-	-	DL13686PW
	6	-	-	30	-	-	DL13687PW

Note: Pos.5 shaped polishing wheel - Pos.6 cerium shaped wheel

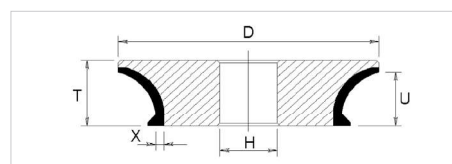


WF+A - WATER FALL ARRIS

Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	Bond	Code
8	1	SS	D181	13	9	DMV/400	DSP02386
	2	CC	D91	12	9	DMV/503	DSP02387
	3	CC	D64	16	9	DMV/503	DSP02393
	4	-	-	-	-	-	-
	5	-	-	-	-	-	-
	6	-	-	-	-	-	-
10	1	SS	D181	19	11	DMV/400	DSP02174
	2	CC	D107	16	11	DMV/503	DSP02389
	3	-	-	-	-	-	-
	4	-	-	-	-	-	-
	5	-	-	-	-	-	-
	6	-	-	-	-	-	-
12	1	SS	D181	21	14	DMV/400	DSP01952
	2	CC	D107	19	14	DMV/503	DSP02390
	3	CC	D64	19	14	DMV/503	DSP01953
	4	-	-	-	-	-	-
	5	-	-	20	-	-	DL13846PW
	6	-	-	-	-	-	-
15	1	SS	D252	23	17	DMV/400	DSP01804
	2	CC	D107	23	17	DMV/503	DSP02190
	3	CC	D64	24	17	DMV/503	DSP01744
	4	CC	D46	24	17	-	DR00172
	5	-	-	25	-	-	DL14044PW
	6	-	-	25	-	-	DL14882PW
19	1	SS	D252	28	23	DMV/400	DSP01530
	2	CC	D107	27	23	DMV/503	DSP01932
	3	CC	D64	26	21	DMV/503	DSP01531
	4	CC	D46	28	23	-	DR00551
	5	-	-	30	-	-	DL13439PW
	6	-	-	30	-	-	DL14014PW

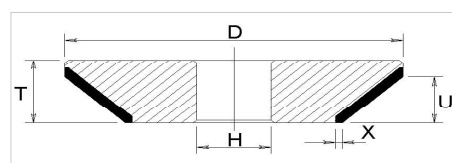
Note: Pos.5 shaped polishing wheel - Pos.6 cerium shaped wheel



V45

Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	Bond	Code
10	1	SS	D252	14	14	DMV/400	DSM00356
	2	CC	D107	13	13	DMV/200	DSM00514
	3	CC	D64	13	13	DMV/200	DSM00391
	4	CC	D46	19	13	-	DR01115
	5	-	-	20	-	-	DL13811PW
	6	-	-	20	-	-	DL14400PW
12	1	SS	D252	14	14	DMV/400	DSM00356
	2	CC	D107	13	13	DMV/200	DSM00514
	3	CC	D64	13	13	DMV/200	DSM00391
	4	CC	D46	19	13	-	DR01115
	5	-	-	20	-	-	DL13811PW
	6	-	-	20	-	-	DL14400PW
15	1	SS	D252	18	18	DMV/400	DSM06292
	2	CC	D107	18	17	DMV/200	DSM00509
	3	CC	D54	18	17	DMV/200	DSM00322
	4	CC	D46	22	18	-	DR00055
	5	-	-	25	-	-	DL14384PW
	6	-	-	25	-	-	DL14944PW



Vertmax drills

DOFF : Drills L69 mm

Diameter Ø mm	DRB - Standard		KCX - Increased cutting capacity
	Code	Price	Code
4	DOFF000004L69	€ 36.50	-
5	DOFF000005L69	€ 30.50	DOFF000005KCXL69
6	DOFF000006L69	€ 30.50	DOFF000006KCXL69
7	DOFF000007L69	€ 34.50	DOFF000007KCXL69
8	DOFF000008L69	€ 34.50	DOFF000008KCXL69
9	DOFF000009L69	€ 37.50	DOFF000009KCXL69
10	DOFF000010L69	€ 37.50	DOFF000010KCXL69
11	DOFF000011L69	€ 40.00	DOFF000011KCXL69
12	DOFF000012L69	€ 40.00	DOFF000012KCXL69
13	DOFF000013L69	€ 42.50	DOFF000013KCXL69
14	DOFF000014L69	€ 42.50	DOFF000014KCXL69
15	DOFF000015L69	€ 45.50	DOFF000015KCXL69
16	DOFF000016L69	€ 45.50	DOFF000016KCXL69
17	DOFF000017L69	€ 48.00	DOFF000017KCXL69
18	DOFF000018L69	€ 48.00	DOFF000018KCXL69
19	DOFF000019L69	€ 51.00	DOFF000019KCXL69
20	DOFF000020L69	€ 51.00	DOFF000020KCXL69
21	-	-	DOFF000021KCXL69
22	DOFF000022L69	€ 54.00	DOFF000022KCXL69
23	-	-	DOFF000023KCXL69
24	DOFF000024L69	€ 56.00	DOFF000024KCXL69
25	DOFF000025L69	€ 61.00	DOFF000025KCXL69
26	DOFF000026L69	€ 61.00	DOFF000026KCXL69
27	DOFF000027L69	€ 64.00	DOFF000027KCXL69
28	DOFF000028L69	€ 64.00	DOFF000028KCXL69
29	-	-	DOFF000029KCXL69
30	DOFF000030L69	€ 68.00	DOFF000030KCXL69
31	-	-	DOFF000031KCXL69
32	DOFF000032L69	€ 73.00	DOFF000032KCXL69
33	-	-	DOFF000033KCXL69
34	DOFF000034L69	€ 78.00	DOFF000034KCXL69
35	DOFF000035L69	€ 80.00	DOFF000035KCXL69
36	DOFF000036L69	€ 80.00	DOFF000036KCXL69
37	-	-	DOFF000037KCXL69
38	DOFF000038L69	€ 86.00	DOFF000038KCXL69
39	-	-	DOFF000039KCXL69
40	DOFF000040L69	€ 89.00	DOFF000040KCXL69
41	-	-	DOFF000041KCXL69
42	DOFF000042L69	€ 92.00	DOFF000042KCXL69
43	DOFF000043L69	€ 95.00	DOFF000043KCXL69
44	-	-	DOFF000044KCXL69
45	DOFF000045L69	€ 98.00	DOFF000045KCXL69
46	DOFF000046L69	€ 98.00	DOFF000046KCXL69
47	-	-	DOFF000047KCXL69
48	-	-	DOFF000048KCXL69
49	DOFF000049L69	€ 105.00	DOFF000049KCXL69
50	DOFF000050L69	€ 105.00	DOFF000050KCXL69
51	-	-	DOFF000051KCXL69
52	-	-	DOFF000052KCXL69
53	-	-	DOFF000053KCXL69
54	-	-	DOFF000054KCXL69
55	DOFF000055L69	€ 121.00	DOFF000055KCXL69
60	DOFF000060L69	€ 130.00	-
70	DOFF000070L69	€ 155.00	-
80	DOFF000080L69	€ 190.00	-

DRB



KCX



DOFSVF : Drill with countersink L69 mm

Diameter Ø mm	DRB - Standard Code	KCX - Increased cutting capacity Code
6	DOFSVF00006L69	DOFSVF00006KCXL69
8	DOFSVF00008L69	DOFSVF00008KCXL69
10	DOFSVF00010L69	DOFSVF00010KCXL69
11	DOFSVF00011L69	DOFSVF00011KCXL69
12	DOFSVF00012L69	DOFSVF00012KCXL69
13	DOFSVF00013L69	DOFSVF00013KCXL69
14	DOFSVF00014L69	DOFSVF00014KCXL69
15	DOFSVF00015L69	DOFSVF00015KCXL69
16	DOFSVF00016L69	DOFSVF00016KCXL69
18	DOFSVF00018L69	DOFSVF00018KCXL69
19	DOFSVF00019L69	DOFSVF00019KCXL69
20	DOFSVF00020L69	DOFSVF00020KCXL69
22	DOFSVF00022L69	DOFSVF00022KCXL69
24	-	DOFSVF00024KCXL69
25	-	DOFSVF00025KCXL69
26	DOFSVF00026L69	DOFSVF00026KCXL69
28	-	DOFSVF00028KCXL69
30	DOFSVF00030L69	DOFSVF00030KCXL69
32	DOFSVF00032L69	-
33	DOFSVF00033L69	-
35	DOFSVF00035L69	DOFSVF00035KCXL69
36	DOFSVF00036L69	-
38	DOFSVF00038L69	DOFSVF00038KCXL69
40	DOFSVF00040L69	-
42	DOFSVF00042L69	DOFSVF00042KCXL69
46	DOFSVF00046L69	DOFSVF00046KCXL69
50	DOFSVF00050L69	-

DRB



KCX



DOSVCC : Complete cone countersink V90 L69 mm with cuts

Diameter Ø mm	DRB - grit D76 Code
0-35	DOSVCC06004L69



DOSVTC : Cone trunk countersink V90 L69 mm with cuts

Diameter Ø mm	DRB - grit D151 Code
20-45	DOSVTC09008L69
20-50	DOSVTC09034



Vertmax cutting routers

Cutting routers, diameter 6 mm

D	L2	Z	Bond	grit	Type	Code
6	20	1	DFG.1	D252	High finish	DFR05126



Cutting routers, diameter 8 mm

D	L2	Z	Bond	grit	Type	Code
8	27	3	DMV/400	D301	High finish	DFR00237
8	27	3	DFG.1	D301	Long lasting	DFR05016



Cutting routers, diameter 10 mm

D	L2	Z	Bond	grit	Type	Code
10	27	3	DFG.1	D301	Long lasting	DFR05015
10	27	3	DFG.1	D252	High finish	DFR05017
10	27	3	DFG.1	D151	High finish	DFR06349



Cutting routers, diameter 10 mm with reinforced body

D	L2	Z	Bond	grit	Type	Code
10	20	4	DMV/600	D213	High finish	DFR02888
10	27	4	DMV/600	D213	High finish	DFR02900



Cutting routers, diameter 14 mm

D	L2	Z	Bond	grit	Type	Code
14	38	4	DMV/400	D301	High finish	DFR07238
14	38	4	DFG.1	D301	Long lasting	DFR07239



Cutting routers, diameter 16 mm

D	L2	Z	Bond	grit	Type	Code
16	38	4	DMV/400	D301	High finish	DFR05131



Cutting routers, diameter 20 mm

D	L2	Z	Bond	grit	Type	Code
20	38	4	DMV/400	D301	High finish	DFR07207
20	38	5	DMV/400	D301	High finish	DFR05125
20	38	6	DMV/400	D301	High finish	DFR07195



Vertmax shaped routers

Trapezoidal routers, diameter 14 mm

Glass	grit	U	U1	Bond	Code
3-4	D126	6	2	DMV/300	DFR01525
	D107	6	2	DMV/300	DFR01963
	D76	6	2	DMV/300	DFR01964
5	D126	7	3	DMV/300	DFR01485
	D107	7	3	DMV/300	DFR01579
	D76	7	3	DMV/300	DFR01668
6	D126	8	4	DMV/300	DFR01277
	D107	8	4	DMV/300	DFR01965
	D76	8	4	DMV/300	DFR01966
8	D126	9	5	DMV/300	DFR01452
	D107	9	5	DMV/300	DFR01967
	D76	9	5	DMV/300	DFR01968
10	D126	11	7	DMV/300	DFR04997
	D107	11	7	DMV/300	DFR05031
	D76	11	7	DMV/300	DFR05034
12	D126	13	9	DMV/300	DFR04995
	D107	13	9	DMV/300	DFR01969
	D76	13	9	DMV/300	DFR05030
15	D126	17	12	DMV/300	DFR02569



Pencil edge routers, diameter 14 mm

Glass	grit	U	P	Bond	Code
3	D126	4	1.4	DMV/300	DFR01776
4	D126	5	2	DMV/300	DFR01178
5	D126	6	2.5	DMV/300	DFR01179
6	D126	7	2.5	DMV/300	DFR02064
8	D126	9	2.5	DMV/300	DFR01235
10	D126	11	3	DMV/300	DFR01390
12	D126	13	3	DMV/300	DFR01391



Combined routers (cutting/trapezoidal) diameter 15 mm cutting segment height 13 mm

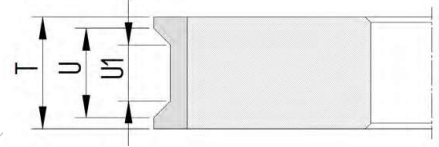
Glass	grit	U	U1	Bond	Code
6	D126	8	4	DMV/300	DFR02563
8	D126	9	5	DMV/300	DFR02564
10	D126	11	7	DMV/300	DFR02565



Vertmax peripheral wheels

Diameter 80 mm bore 22 mm

FA



Glass	Pos.	Type	grit	T	U	U1	Bond	Code
4	1	SS	D151	8	-	-	DMV/600	DP02992
	2	CC	D64R	14	7	2	DMV/504	DTR07234
	3	-	-	15	7	2	-	DL20090
5	1	SS	D151	8	-	-	DMV/600	DP02992
	2	CC	D91R	16	8	3	DMV/504	DTR07221
	3	CC	D64R	16	8	3	DMV/504	DTR07222
	4	-	-	15	8	3	-	DL20051
6	1	SS	D151	8	-	-	DMV/600	DP02992
	2	CC	D91R	16	9	4	DMV/504	DTR07177
	3	CC	D64R	16	9	4	DMV/504	DTR07178
	4	-	-	15	9	4	-	DL20052
8	1	SS	D181	10	-	-	DMV/600	DP08083
	2	CC	D91R	18	10	5	DMV/504	DTR07265
	3	CC	D64R	18	10	5	DMV/504	DTR07224
	4	-	-	15	10	5	-	DL20053
10	1	SS	D181	12	-	-	DMV/600	DP08084
	2	CC	D91R	20	12	7	DMV/504	DTR07266
	3	CC	D64R	20	12	7	DMV/504	DTR07226
	4	-	-	20	12	7	-	DL20054
12	1	SS	D181	15	-	-	DMV/600	DP08085
	2	CC	D91R	21	14	9	DMV/504	DTR07227
	3	CC	D64R	21	14	9	DMV/504	DTR07228
	4	-	-	20	14	9	-	DL20055
15	1	SS	D181	17	-	-	DMV/600	DP08086
	2	CC	D107R	24	17	12	DMV/504	DTR07229
	3	CC	D64R	24	17	12	DMV/504	DTR07230
	4	-	-	25	17	12	-	DL20056
19	1	SS	D181	22	-	-	DMV/400	DP08087
	2	CC	D107R	28	21	16	DMV/504	DTR07231
	3	CC	D64R	28	21	16	DMV/504	DTR07232
	4	-	-	30	21	16	-	DL20057

Diameter 150 mm bore 22 mm (industrial polishing)

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
4	1	SS	D151R	8	-	-	DMV/600	DP02957
	2	CC	D91R	14	7	2	DMV/504	DTR27099
	3	-	-	15	7	2	-	DL18731
5	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	16	8	3	DMV/504	DTR27110
	3	-	-	15	8	3	-	DL18732
6	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	16	9	4	DMV/504	DTR27092
	3	-	-	15	9	4	-	DL18733
8	1	SS	D181	10	-	-	DMV/600	DP02207
	2	CC	D91R	18	10	5	DMV/504	DTR27093
	3	-	-	15	10	5	-	DL18734
10	1	SS	D181	12	-	-	DMV/600	DP01835
	2	CC	D91R	20	12	7	DMV/504	DTR27094
	3	-	-	20	12	7	-	DL18735
12	1	SS	D181	15	-	-	DMV/600	DP02189
	2	CC	D91R	21	14	9	DMV/504	DTR27096
	3	-	-	20	14	9	-	DL18736

Pos.1



Pos.2



Pos.3



Diameter 150 mm bore 22 mm (high quality polishing)

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
4	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	14	7	2	DMV/504	DTR27099
	3	CC	D64R	14	7	2	DMV/504	DTR27115
	4	-	-	15	7	2	-	DL18700
5	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	16	8	3	DMV/504	DTR27110
	3	CC	D64R	16	8	3	DMV/504	DTR27070
	4	-	-	15	8	3	-	DL18701
6	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	16	9	4	DMV/504	DTR27092
	3	CC	D64R	16	9	4	DMV/504	DTR27071
	4	-	-	15	9	4	-	DL18702
8	1	SS	D181	10	-	-	DMV/600	DP02207
	2	CC	D91R	18	10	5	DMV/504	DTR27093
	3	CC	D64R	18	10	5	DMV/504	DTR27063
	4	-	-	15	10	5	-	DL18703
10	1	SS	D181	12	-	-	DMV/600	DP01835
	2	CC	D91R	20	12	7	DMV/504	DTR27094
	3	CC	D64R	20	12	7	DMV/504	DTR27064
	4	-	-	20	12	7	-	DL11725
12	1	SS	D181	15	-	-	DMV/600	DP02189
	2	CC	D91R	21	14	9	DMV/504	DTR27096
	3	CC	D64R	21	14	9	DMV/504	DTR27072
	4	-	-	20	14	9	-	DL18704
15	1	SS	D181	17	-	-	DMV/600	DP02812
	2	CC	D107R	24	17	12	DMV/504	DTR27124
	3	CC	D64R	24	17	12	DMV/504	DTR27073
	4	-	-	25	17	12	-	DL18705
19	1	SS	D252	22	-	-	DMV/400	DP01837
	2	CC	D107R	28	21	16	DMV/504	DTR27097
	3	CC	D64R	28	21	16	DMV/504	DTR27074
	4	-	-	30	21	16	-	DL11726

Pos.1



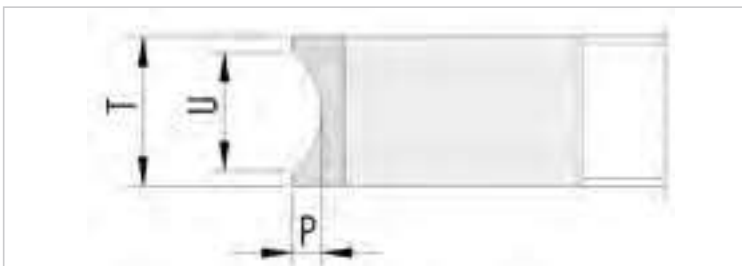
Pos.2/3



Pos.4



PE



Diameter 150 mm bore 22 mm single pass

Glass	Pos.	Type	grit	T	U	P	Bond	Code
3	-	CC	D91R	14	4	1.5	DMV/504	DG26864
4	-	CC	D91R	14	5	1.5	DMV/504	DG24910
5	-	CC	D91R	14	6	2	DMV/504	DG26955



V

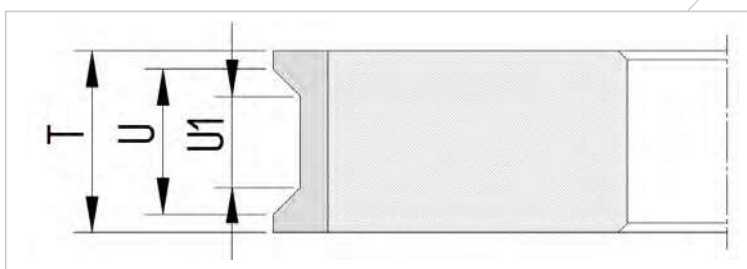
Diameter 150 mm bore 22 mm for seaming

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
3-12	-	CC	D76	33	14	1	DML/110	DTR29518
3-1010.2	-	CC	D126	33	23	1	DMV503	DTR01780



Peripheral wheels for laminated glass Chevron range

FA



Diameter 100 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
33.2	1	SS	D181	8	-	-	DMV/600	DP02847
	2	CC	D107	16	9	4	DML/110	DTR02875
	3	CC	D64	16	9	4	DML/110	DTR02876
	4	-	-	15	9	4	-	DL11709
44.2	1	SS	D181	12	-	-	DMV/600	DP08063
	2	CC	D107	20	11	6	DML/110	DTR02869
	3	CC	D64	20	11	6	DML/110	DTR02870
	4	-	-	15	11	6	-	DL20064
55.2	1	SS	D181	12	-	-	DMV/600	DP08063
	2	CC	D107	21	13	8	DML/110	DTR02877
	3	CC	D64	21	13	8	DML/110	DTR02878
	4	-	-	20	13	8	-	DL10135
66.2	1	SS	D181	16	-	-	DMV/600	DP02936
	2	CC	D107	24	15	10	DML/110	DTR02839
	3	CC	D64	24	15	10	DML/110	DTR02840
	4	-	-	20	15	10	-	DL20038
88.2	1	SS	D181	20	-	-	DMV/600	DP02937
	2	CC	D107	28	19	14	DML/110	DTR02841
	3	CC	D64	28	19	14	DML/110	DTR02842
	4	-	-	25	19	14	-	DL20039
1010.2	1	SS	D181	24	-	-	DMV/600	DP02938
	2	CC	D107	34	23	18	DML/110	DTR02843
	3	CC	D64	34	23	18	DML/110	DTR02844
	4	-	-	30	23	18	-	DL20040

Pos.1



Pos.2/3



Diameter 120 mm bore 22 mm with pins for Bavelloni

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
33.2	1	SS	D181	8	-	-	DMV/600	DP08097
	2	CC	D107	16	9	4	DML/110	DTR07157
	3	CC	D64	16	9	4	DML/110	DTR07153
44.2	1	SS	D181	12	-	-	DMV/600	DP08098
	2	CC	D107	20	11	6	DML/110	DTR07137
	3	CC	D64	20	11	6	DML/110	DTR07138
55.2	1	SS	D181	12	-	-	DMV/600	DP08098
	2	CC	D107	21	13	8	DML/110	DTR07142
	3	CC	D64	21	13	8	DML/110	DTR07143
66.2	1	SS	D181	16	-	-	DMV/600	DP02962
	2	CC	D107	24	15	10	DML/110	DTR07135
	3	CC	D64	24	15	10	DML/110	DTR07136
88.2	1	SS	D181	20	-	-	DMV/600	DP08075
	2	CC	D107	28	19	14	DML/110	DTR02921
	3	CC	D64	28	19	14	DML/110	DTR02922
1010.2	1	SS	D181	24	-	-	DMV/600	DP08076
	2	CC	D107	34	23	18	DML/110	DTR02923
	3	CC	D64	34	23	18	DML/110	DTR02924

Diameter 150 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
33.2	1	SS	D181	10	-	-	DMV/600	DP02942
	2	CC	D107	16	9	4	DML/110	DTR02851
	3	CC	D64	16	9	4	DML/110	DTR02852
	4	-	-	15	9	4	-	DL18702
44.2	1	SS	D181	12	-	-	DMV/600	DP02845
	2	CC	D107	20	11	6	DML/110	DTR02853
	3	CC	D64	20	11	6	DML/110	DTR02854
	4	-	-	15	11	6	-	DL20044
55.2	1	SS	D181	14	-	-	DMV/600	DP02832
	2	CC	D107	21	13	8	DML/110	DTR02855
	3	CC	D64	21	13	8	DML/110	DTR02856
	4	-	-	20	13	8	-	DL20045
66.2	1	SS	D181	16	-	-	DMV/600	DP02939
	2	CC	D107	24	15	10	DML/110	DTR02845
	3	CC	D64	24	15	10	DML/110	DTR02846
	4	-	-	20	15	10	-	DL20041
88.2	1	SS	D181	20	-	-	DMV/600	DP02940
	2	CC	D107	28	19	14	DML/110	DTR02847
	3	CC	D64	28	19	14	DML/110	DTR02848
	4	-	-	25	19	14	-	DL20042
1010.2	1	SS	D181	24	-	-	DMV/600	DP02941
	2	CC	D107	34	23	18	DML/110	DTR02849
	3	CC	D64	34	23	18	DML/110	DTR02850
	4	-	-	30	23	18	-	DL20043

Pos.1



Pos.2/3



Diameter 150 mm bore 22 mm single pass

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
44.2	-	CC	D151	20	11	6	DML/110	DTR02873
55.2	-	CC	D151	21	13	8	DML/110	DTR02883

Polishing wheels Standard

Diameter 25 mm bore 12 mm without internal cooling

T	Code
15	DL15784PW
20	DL15439PW
25	DL15509PW
30	DL14981PW
35	DL16051PW



Diameter 50 mm bore 22 mm without internal cooling

T	Code
15	DL15622PW
20	DL15465PW
25	DL16042PW



Diameter 50 mm bore 22 mm with internal cooling

T	Code
15	DL15623PW
20	DL15466PW



Diameter 100 mm bore 22 mm without internal cooling

T	Code
10	DL13173PW
15	DL13154PW
20	DL13194PW
25	DL13176PW
35	DL14665PW
40	DL13200PW
50	DL14794PW
60	DL13640PW



Diameter 100 mm bore 22 mm with internal cooling

T	Code
10	DL13847PW
15	DL12010PW
20	DL12014PW
25	DL13624PW
30	DL13866PW
35	DL15418PW
40	DL14060PW
50	DL13069PW
60	DL14578PW



Diameter 100 mm bore 22 mm trapezoidal profile without internal cooling

Glass	Code
6	DL14769PW
8	DL14758PW
10	DL14759PW
12	DL14760PW
15	DL14761PW
19	DL14782PW

Diameter 100 mm bore 22 mm trapezoidal profile with internal cooling

Glass	Code
6	DL15308PW
8	DL15307PW
10	DL14343PW
12	DL14335PW
15	DL13896PW
19	DL13894PW



Polishing wheels blu efx

Diameter 25 mm bore 12 mm without internal cooling

T	Code
20	DL11309
25	DL11310
30	DL11311
35	DL18227



Diameter 25 mm bore 12 mm with internal cooling

T	Code
20	DL15956
25	DL15957
30	DL15958



Diameter 50 mm bore 22 mm with internal cooling

T	Code
25	DL17093



Diameter 100 mm bore 22 mm without internal cooling

T	Code
10	DL11318
15	DL11319
20	DL11320
25	DL11321
30	DL11666
35	DL11322
40	DL11645



Diameter 100 mm bore 22 mm with internal cooling

T	Code
10	DL15959
15	DL11668
20	DL11669
25	DL11603
30	DL18616
35	DL15960
40	DL11720



Diameter 100 mm bore 22 mm trapezoidal profile with internal cooling

Glass	Code
6	DL11709
8	DL11599
10	DL11600
12	DL11601
15	DL11602
19	DL11667

Diameter 100 mm bore 22 pencil edge shape with internal cooling

Glass	Code
8	DL11676
10	DL11677
12	DL11680
15	DL11678
19	DL11679



Cerium polishing wheels

Diameter 100 mm bore 22 mm without internal cooling

T	Code
10	DL14622PW
15	DL13217PW
20	DL13218PW
25	DL13219PW
30	DL13214PW
40	DL14473PW



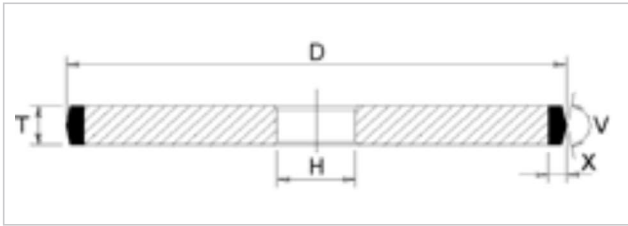
Diameter 100 mm bore 22 mm with internal cooling

T	Code
10	DL14858PW
15	DL14454PW
20	DL14437PW
25	DL14376PW
30	DL14084PW
35	DL15746PW
40	DL14474PW
50	DL15709PW



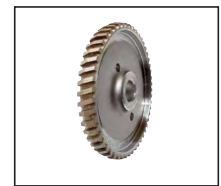
Wheels for grooving

V (1E1) D= 140 mm
H= 22 mm (Groove / M34)
H= 30 mm (3-5 Ax)



D140 mm H22 mm (Intermac Groove / M34)

T	V	Pos.	Type	grit	Bond	Code
4	156	1	CC	D54	DLS2	DI05044
	156	2	-	-	-	DL10530
5	156	1	CC	D54	DLS2	DI02842
	156	2	-	-	-	DL10520
6	156	1	CC	D54	DLS2	DI04084
	156	2	-	-	-	DL10420
7	156	1	CC	D54	DLS2	DI05042
	156	2	-	-	-	DL12602
8	156	1	CC	D64	DLS2	DI05041
	156	2	-	-	-	DL10472
10	156	1	CC	D64	DLS2	DI04085
	156	2	-	-	-	DL10278
12	156	1	SS	D107	DMV/400	DI04066
	156	2	CC	D54	DLS2	DI04099
15	156	3	-	-	-	DL10496
	156	1	SS	D107	DMV/400	DI02875
	156	2	CC	D64	DLS2	DI02874
	156	3	R	D46	-	DR00401
20	156	4	-	-	-	DL10488
	168	1	SS	D107	DMV/400	DI04089
	168	2	CC	D54	DLS2	DI04090
	168	3	R	D46	-	DR00408
	168	4	-	-	-	DL13478PW



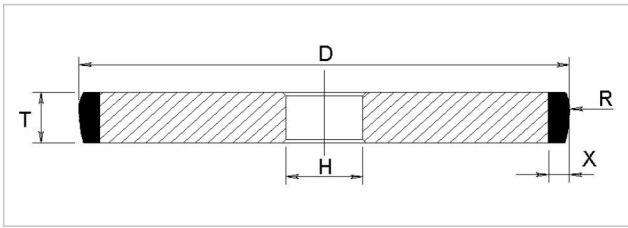
D140 mm H30 mm (Intermac 3 / 5 axes)

T	V	Pos.	Type	grit	Bond	Code
3	146	1	CC	D64	DLS2	DI00516
	156	2	-	-	-	DL15513PW
4	146	1	CC	D64	DLS2	DI03086
	156	2	-	-	-	DL15058PW
6	156	1	CC	D76	DLS2	DI04225
	156	2	-	-	-	DL15059PW
7	156	1	CC	D54	DLS2	DI05056
	156	2	-	-	-	DL15224PW
8	156	1	CC	D64	DLS2	DI05079
	156	2	-	-	-	DL15226PW
10	156	1	CC	D76	DLS2	DI04175
	156	2	-	-	-	DL14746PW
12	156	1	CC	D76	DLS2	DI04423
	156	2	CC	D54	DLS2	DI04301
20	156	3	-	-	-	DL15230PW
	168	1	SS	D107	DMV/400	DI00578
	168	2	CC	D54	DLS2	DI00579
	168	3	R	D46	-	DR00857
	168	4	-	-	-	DL15235PW



C (1F1)

D= 140 mm
H= 22 mm (Groove / M34)
H= 30 mm (3-5 Ax)



D140 mm H22 mm (Intermac Groove / M34)

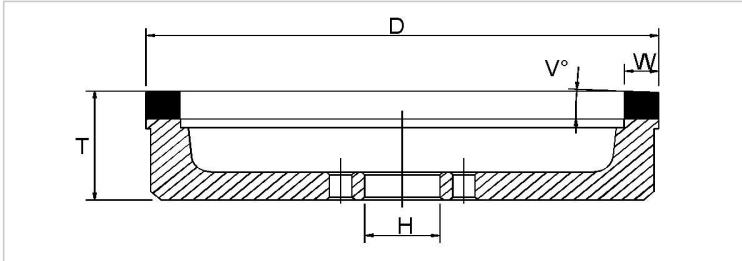
T	R	Pos.	Type	grit	Bond	Code
4	2.5	1	CC	D54	DLS2	DI02853
	2.5	2	-	-	-	DL10505
5	3.5	1	CC	D54	DLS2	DI02852
	3.5	2	-	-	-	DL10995
6	4.5	1	CC	D54	DLS2	DI02890
	4.5	2	-	-	-	DL10996
8	8	1	CC	D64	DLS2	DI02851
	8	2	-	-	-	DL10997
10	46	1	CC	D64	DLS2	DI02929
	12	2	-	-	-	DL10998
15	26	1	SS	D107	DMV/400	DI04095
	26	2	CC	D64	DLS2	DI04096
	26	3	R	D46	-	DR00403
	26	4	-	-	-	DL10573
20	46	1	SS	D107	DMV/400	DI04070
	46	2	CC	D76	DLS2	DI03008
	46	3	R	D46	-	DR00457
	46	4	-	-	-	DL13479PW
	46	5	-	-	-	DL13424PW
25	70	1	SS	D107	DMV/400	DI04087
	70	2	CC	D54	DLS2	DI04088
	70	3	R	D46	-	DR00426
	70	4	-	-	-	-
	70	5	-	-	-	-

D140 mm H30 mm (Intermac 3 / 5 axes)

T	R	Pos.	Type	grit	Bond	Code
4	2.5	1	CC	D54	DLS2	DI00518
	2.5	2	-	-	-	DL15260PW
5	3.5	1	CC	D54	DLS2	DI03172
	3.5	2	-	-	-	DL15261PW
6	4.5	1	CC	D54	DLS2	DI03226
	4.5	2	-	-	-	DL15262PW
8	8	1	CC	D64	DLS2	DI03168
	8	2	-	-	-	DL15264PW
10	12	1	CC	D64	DLS2	DI00500
	12	2	-	-	-	DL15265PW
12	17	1	CC	D76	DLS2	DI00676
	17	2	R	D46	-	DR00870
	17	2	-	-	-	DL15266PW
20	46	1	SS	D107	DMV/400	DI04437
	46	2	CC	D76	DLS2	DI04438
	46	3	R	D46	-	DR01021
	46	4	-	-	-	DL16048PW
	46	5	-	-	-	DL16049PW
30	70	1	SS	D107	DMV/400	DI04178
	70	2	CC	D54	DLS2	DI04179
	70	3	R	D46	-	DR00917
	70	4	-	-	-	DL11555
	70	5	-	-	-	DL11556

Wheels for bevelling

D= 150 mm
T= 37 mm



Diameter 150 mm bore 22 mm Intermac

	Pos.	V	grit	W	Code
V 0°	1	0	D181	5	DTB00114
	2	0	D91	12	DTB00021
	3	0	40/60 μ	12	DTB00022
	4	0	30/40 μ	12	DTB00023
	5-A	0	-	22.5	DL11164
	5-B	-	-	20	DL11233
V 3°	1	-10	D181	5	DTB00099
	2	3	D91	12	DTB00175
	3	3	40/60 μ	12	DTB00176
	4	3	30/40 μ	12	DTB00177
	5-A	3	-	22.5	DL11183
	5-B	-	-	20	DL11233
V 7°	1	-10	D181	5	DTB00099
	2	7	D91	10	DTB00027
	3	7	40/60 μ	10	DTB00028
	4	7	30/40 μ	10	DTB00029
	5-A	7	-	22.5	DL11182
	5-B	-	-	20	DL11233
V 10°	1	-10	D181	5	DTB00099
	2	10	D91	10	DTB00268
	3	10	40/60 μ	10	DTB00269
	4	10	30/40 μ	10	DTB00270
	5-A	10	-	22.5	DL16069
	5-B	-	-	20	DL11233

Pos.1



Pos.2



Pos.3



Pos.4



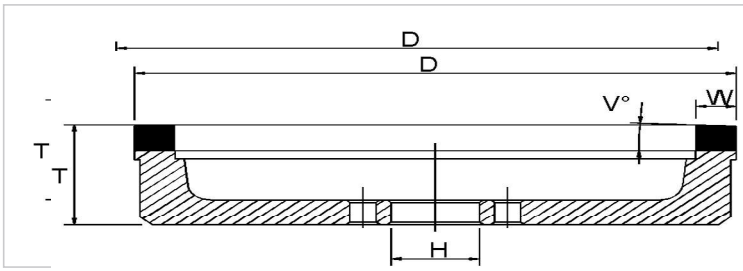
Pos.5 -
Felt for
machines
with liquid
cerium
(option A)



Pos.5 -
Cerium
wheel
(option B)



D= 100 mm
H= 22 mm
T= 38 mm



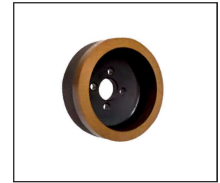
Diameter 100 mm bore 22 mm Intermac

	Pos.	V	grit	W	Code
V 0°	1	0	D181	6	DTB00016
	2	0	D91	10	DTB00017
	3	0	40/60μ	10	DTB00018
	4	0	30/40μ	10	DTB00019
	5-A	0	-	15	DL11190
	5-B	-	-	20	DL17042
V 3°	1	-10	D181	6	DTB00001
	2	3	D91	10	DTB00010
	3	3	40/60μ	10	DTB00011
	4	3	30/40μ	10	DTB00012
	5-A	3	-	15	DL18976
	5-B	-	-	20	DL17042
V 7°	1	-10	D181	6	DTB00001
	2	7	D91	10	DTB00024
	3	7	40/60μ	10	DTB00025
	4	7	30/40μ	10	DTB00026
	5-A	7	-	15	DL11246
	5-B	-	-	20	DL17042
V 10°	1	-10	D181	6	DTB00001
	2	10	D91	10	DTB00078
	3	10	40/60μ	10	DTB00079
	4	10	30/40μ	10	DTB00051
	5-A	10	-	15	DL11224
	5-B	-	-	20	DL17042

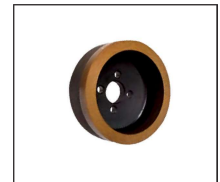
Pos.1



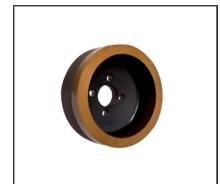
Pos.2



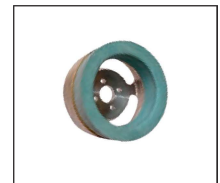
Pos.3



Pos.4



Pos.5 -
Felt for
machine
with liquid
cerium
(option A)



Cup grinding CNC Intermac

Flat edge CNC 3 axes with aggregate

	Pos.	Type	D	H	grit	Code
Monolithic glass	1	Segmented flat wheel	100	22	D252	DP01706
	2	Wheel for arris	100	22	D54	DF05991
	3	Polisher for arris	100	22	-	DL10441
	4	Continuous cup resin	150	70	D91	DTB00181
	5	Continuous cup resin	150	70	600	DTB00139
	6	Cerium cup	150	70	-	DL14248
	-	Spacers for arris	-	-	-	DD05992
Laminated glass	1	Segmented flat wheel	100	22	D252	DP01706
	2	Wheel for arris	100	22	D54	DF05991
	3	Polisher for arris	100	22	-	DL10441
	4	Metallic segmented cup	150	70	D181	DTB00152
	5	Turbo resin cup	150	70	D91	DTB00151
	6	Turbo resin cup	150	70	600	DTB00153
	7	Cerium cup	150	70	-	DL14248
-	Spacers for arris	-	-	-	DD05992	

Note: for product codes DF05991 - DL10441 - DD05992 or order 2. the price indicated is for 1



Pos.1



Pos.2



Pos.3



Pos.4



Pos.5



Pos.6



Pos.7

Flat edge CNC 5 axes

	Pos.	Type	D	H	grit	Code
Monolithic glass	1	Segmented flat wheel	100	22	D252	DP01706
	2	Wheel for arris	100	22	D54	DF05991
	3	Polishing for arris	100	22	-	DL10441
	4	Continuous resin cup	150	22	D91	DTB00063
	5	Continuous resin cup	150	22	600	DTB00052
	6	Cerium cup	150	22	-	DL11233
	-	Spacers for arris	-	-	-	DD05992
Laminated glass	1	Segmented flat wheel	100	22	D252	DP01706
	2	Wheel for arris	100	22	D54	DF05991
	3	Polisher for arris	100	22	-	DL10441
	4	Metallic segmented cup	150	22	D181	DTB00099
	5	Turbo resin cup	150	22	D91	DTB00136
	6	Turbo resin cup	150	22	600	DTB00137
	7	Cerium cup	150	22	-	DL11233
-	Spacers for arris	-	-	-	DD05992	

Note: for product codes DF05991 - DL10441 - DD05992 or der 2. the price indicated is for 1



Pos.1



Pos.2



Pos.3



Pos.4



Pos.5



Pos.6



Pos.7

Glass recess drain

Machine requirements:

Necessary software I-CAM 3D
Liquid cerium system



Set of wheels with supports

Pos.	Type	D	H	grit	Code	Machining operation
1	Breaker wheels	85	35	D301	DRI70656	Stubbing
2	Breaker wheels	85	35	D301	DRI70656	
3	Metallic wheel V60°	120	35	D252	DRV00016	Finishing diamond edge/surface
4	Metallic wheel V60°	120	35	D91	DRV00017	
5	Resin wheel V60°	110	22	D91	DRV00025	Edge polishing
6	Polishing wheel V60°	100	22	-	DL11538	
7	Resin V90°	100	22	D181	DRV00026	Flat polishing
8	Resin V90°	100	22	D91	DRV00027	
9	Resin V90°	100	22	500	DRV00028	
10	Resin V90°	100	22	800	DRV00029	
11	Resin V90°	100	22	1000	DRV00030	
12	Felt	110	22	-	DL11708	
Kit code (grinding wheel with supports)					DIVRIBASSO	

Replacement wheels

Pos.	Type	D	H	grit	Code
1	Breaker wheels	85	50	D301	DRI70482
2	Breaker wheels	85	50	D301	DRI70482
5	Resin wheel V60°	110	@	D91	DRV00024
7	Resin V90°	100	@	D181	DRV00019
8	Resin V90°	100	@	D91	DRV00020
9	Resin V90°	100	@	500	DRV00021
10	Resin V90°	100	@	800	DRV00022
11	Resin V90°	100	@	1000	DRV00023

Replacement supports

Pos.	Type	H	Code
1	Support for breaker wheel	35	D9594
2	Support for breaker wheel	35	D9594
5	Support for resin/polishing wheel	22	D9067
6	Support for resin/polishing wheel	22	D9067
7	Support for resin/polishing wheel	22	D9067
8	Support for resin/polishing wheel	22	D9067
9	Support for resin/polishing wheel	22	D9067
10	Support for resin/polishing wheel	22	D9067
11	Support for resin/polishing wheel	22	D9067

Peripheral wheels for double edgers - pencil edge

Diameter 200 mm Busetti/Bavelloni/Glastone

Glass	KP3	KP5	KP7	KP9
	Code	Code	Code	Code
3	DG06961 D107	DG07430 D107	DG04918 D107	DG07550 D107
	DG06962 D64	DG07431 D64	DG04919 D64	DG07551 D64
4	DG07424 D107	DG07352 D107	DG07528 D107	DG07554 D107
	DG07425 D64	DG07354 D64	DG07529 D64	DG07555 D64
5	DG07502 D107	DG07524 D107	DG04918 D107	DG07558 D107
	DG07503 D64	DG07525 D64	DG04919 D64	DG07559 D64
6*	DG07505 D126	DG07344 D126	DG07532 D126	DG07561 D126
	DG07507 D64	DG07346 D64	DG07346 D64	DG07563 D64
8*	DG07509 D126	DG07416 D126	DG07535 D126	DG07565 D126
	DG07511 D64	DG07417 D64	DG07537 D64	DG07567 D64
10*	DG07513 D151	DG07418 D151	DG07540 D151	DG07569 D151
	DG07516 D64	DG07419 D64	DG07542 D64	DG07572 D64
12*	DG07518 D151	DG07420 D151	DG07544 D151	DG07574 D151
	DG07521 D64	DG07421 D64	DG07547 D64	FI 29799 D64

Diameter 200 mm Bottero

Glass	KP3	KP5	Price	KP7	KP9
	Code	Code		Code	Code
3	DG07670 D107	DG07672 D107	€ 220.00	DG07674 D107	DG07676 D107
	DG07671 D64	DG07673 D64		DG07675 D64	DG07677 D64
4	DG07678 D107	DG07680 D107	€ 220.00	DG07682 D107	DG07684 D107
	DG07679 D64	DG07681 D64		DG07683 D64	DG07685 D64
5	DG07686 D107	DG07688 D107	€ 220.00	DG07690 D107	DG07692 D107
	DG07687 D64	DG07689 D64		DG07691 D64	DG07693 D64
6*	DG07694 D126	DG07696 D126	€ 220.00	DG07698 D126	DG07700 D126
	DG07695 D64	DG07697 D64		DG07699 D64	DG07701 D64
8*	DG07702 D126	DG07704 D126	€ 240.00	DG07706 D126	DG07708 D126
	DG07703 D64	DG07705 D64		DG07707 D64	DG07709 D64
10*	DG07710 D151	DG07712 D151	€ 265.00	DG07714 D151	DG07716 D151
	DG07711 D64	DG07713 D64		DG07715 D64	DG07717 D64
12*	DG07718 D151	DG07720 D151	€ 294.00	DG07722 D151	DG07724 D151
	DG07719 D64	DG07721 D64		DG07723 D64	DG07725 D64

Diameter 175 mm Schiatti

Glass	KP3	KP5	KP7	KP9
	Code	Code	Code	Code
3	DG07579 D107	DG07596 D107	DG07620 D107	DG07644 D107
	DG07377 D64	DG07597 D64	DG07621 D64	DG07645 D64
4	DG07581 D107	DG07594 D107	DG07623 D107	DG07647 D107
	DG07379 D64	DG07369 D64	DG07624 D64	DG07648 D64
5	DG07583 D107	DG07599 D107	DG04901 D107	DG07654 D107
	DG07381 D64	DG07600 D64	DG04902 D64	DG07655 D64
6*	DG07382 D126	DG07602 D126	DG07626 D126	DG07653 D126
	DG07383 D64	DG07604 D64	DG07628 D64	DG07655 D64
8*	DG07584 D126	DG07606 D126	DG07630 D126	DG07657 D126
	DG07385 D64	DG07608 D64	DG07632 D64	DG07659 D64
10*	DG07586 D151	DG07610 D151	DG07634 D151	DG07661 D151
	DG07387 D64	DG07613 D64	DG07637 D64	DG07664 D64
12*	DG07589 D151	DG07615 D151	DG07639 D151	DG07666 D151
	DG07592 D64	DG07618 D64	DG07642 D64	DG07669 D64

Wheels for vertical edging machines Forel

Segmented calibration wheels

Glass	Type	grit	D	H	T	Bond	Code
-	SS	D151	200	35	10	DMV/600	DP02843
-	SS	D151	200	35	15	DMV/600	DP08067
-	SS	D151	200	35	20	DMV/600	DP06720
-	SS	D151	200	35	22	DMV/600	DP08060



Trapezoidal wheels for monolithic glass

Glass	Type	grit	D	H	T	U	U1	Bond	Code
4	CC	D107	200	35	14	7	2	DMV/504	DTR07381
	CC	D91	200	35	14	7	2	DMV/504	DTR07366
	CC	D76	200	35	14	7	2	DMV/504	DTR07382
5	CC	D107	200	35	16	8	3	DMV/504	DTR07383
	CC	D91	200	35	16	8	3	DMV/504	DTR07307
	CC	D76	200	35	16	8	3	DMV/504	DTR07292
6	CC	D107	200	35	16	9	4	DMV/504	DTR07384
	CC	D91	200	35	16	9	4	DMV/504	DTR07304
	CC	D76	200	35	16	9	4	DMV/504	DTR07385
8	CC	D107	200	35	20	10	5	DMV/504	DTR07305
	CC	D91	200	35	20	10	5	DMV/504	DTR07367
	CC	D76	200	35	20	10	5	DMV/504	DTR07386
10	CC	D107	200	35	20	12	7	DMV/504	DTR07306
	CC	D91	200	35	20	12	7	DMV/504	DTR07336
	CC	D76	200	35	20	12	7	DMV/504	DTR07337

Calibrating segmented wheels for laminated glass - Chevron range

Glass	Type	grit	D	H	T	Bond	Code
33.2	SS	D151	200	35	10	DMV/600	DP02958
55.2	SS	D151	200	35	12	DMV/600	DP02846
66.2	SS	D151	200	35	16	DMV/600	DP02948
88.2	SS	D151	200	35	24	DMV/600	DP02977
1010.2	SS	D151	200	35	30	DMV/600	DP02949
All	SS	D151	200	35	30	DMV/600	DP02973

Trapezoidal grinding wheels for laminated glass - Chevron line

Glass	Type	grit	D	H	T	U	U1	Bond	Code
33.2	CC	D151	200	35	16	9	4	DML/110	DTR02814
44.2	CC	D151	200	35	20	10	6	DML/110	DTR08097
55.2	CC	D151	200	35	21	13	8	DML/110	DTR02815
66.2	CC	D151	200	35	24	15	10	DML/110	DTR02816

Glass	Type	grit	D	H	T	U	U1	Bond	Code
33.2	CC	D107	200	35	16	9	4	DML/110	DTR07057
44.2	CC	D107	200	35	20	10	6	DML/110	DTR07058
55.2	CC	D107	200	35	21	13	8	DML/110	DTR07059
66.2	SS	D107	200	35	24	15	10	DML/110	DTR02895

Glass	Type	grit	D	H	T	U	U1	Bond	Code
33.2	CC	D76	200	35	16	9	4	DML/110	DTR02826
44.2	CC	D76	200	35	20	10	6	DML/110	DTR08102
55.2	CC	D76	200	35	21	13	8	DML/110	DTR07086

V wheel for arrising

Glass	Type	grit	D	H	T	U	U1	Bond	Code
Up to 44.2	CC	D91	200	35	18	10	1	DML/110	DTR02859
Up to 66.2	CC	D91	200	35	20	14	1	DML/110	DTR06973

V shaped wheel for high speed arrising

Vetro	Tipo	Grana	D	H	T	U	U1	Legante	Codice
Up to 44.2	CC	D91	200	35	18	10	1	DMV/503	DTR02885

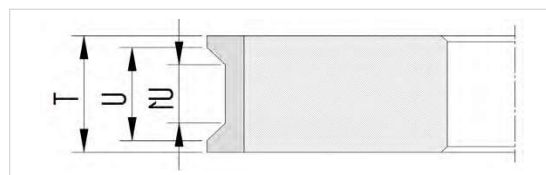
V wheel for arrising diameter 140 mm

Glass	Type	grit	D	H	T	U	U1	Bond	Code
Up to 66.2	CC	D91	140	22	33	13.5	1.5	DMV/503	DTR01488



Wheels for vertical edging machines CMS

FA



Diameter 150 mm bore 22 mm

Glass	Pos.	Type	grit	T	U	U1	Bond	Code
4	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	14	7	2	DMV/504	DTR27099
	3	CC	D64R	14	7	2	DMV/504	DTR27115
5	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	16	8	3	DMV/504	DTR27110
	3	CC	D64R	16	8	3	DMV/504	DTR27070
6	1	SS	D151	8	-	-	DMV/600	DP02957
	2	CC	D91R	16	9	4	DMV/504	DTR27092
	3	CC	D64R	16	9	4	DMV/504	DTR27071
8	1	SS	D181	10	-	-	DMV/600	DP02207
	2	CC	D91R	18	10	5	DMV/504	DTR27093
	3	CC	D64R	18	10	5	DMV/504	DTR27063
10	1	SS	D181	12	-	-	DMV/600	DP01835
	2	CC	D91R	20	12	7	DMV/504	DTR27094
	3	CC	D64R	20	12	7	DMV/504	DTR27064
12	1	SS	D181	15	-	-	DMV/600	DP02189
	2	CC	D91R	21	14	9	DMV/504	DTR27096
	3	CC	D64R	21	14	9	DMV/504	DTR27072
15	1	SS	D181	17	-	-	DMV/600	DP02812
	2	CC	D107R	24	17	12	DMV/504	DTR27124
	3	CC	D64R	24	17	12	DMV/504	DTR27073
19	1	SS	D252	22	-	-	DMV/400	DP01837
	2	CC	D107R	28	21	16	DMV/504	DTR27097
	3	CC	D64R	28	21	16	DMV/504	DTR27074

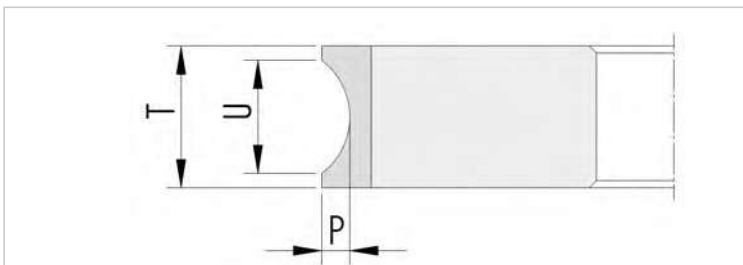
Pos.1



Pos.2/3



PE



Diameter 150 mm Bore 22 mm single pass

Glass	Pos.	Type	grit	D	H	T	U	P	Bond	Code
3	-	CC	D91	150	22	14	4	1.5	DMV/503	DG04909
4	-	CC	D91	150	22	14	5	1.5	DMV/503	DG04910
5	-	CC	D91	150	22	14	6	2	DMV/503	DG04881



V

Diameter 200 mm bore 90 mm for arrising

Glass	Pos.	Type	grit	D	H	T	U	U1	Bond	Code
Up to 33.2	2	CC	D76	200	90	16	8	1	DML/110	DTR02860
Up to 66.2	2	CC	D91	200	90	20	14	1	DML/110	DTR07075



Diameter 200mm 90mm bore for high speed arrising

Glass	Pos.	Type	grit	D	H	T	U	U1	Bond	Code
Up to 66.2	-	CC	D91	200	90	20	14	1	DMV/503	DTR02905

Shaped routers for Forvet Francesca

Cutting routers

D	H	Z	grit	Bond	Code
10	20	3	D301	DMV/400	DFR01794
10	20	3	D301	DFG.1	DFR01786
15	20	4	D301	DMV/400	DFR01799
15	20	8	D252	DMV/3D	DFR02572
15	20	8	D301	DFG.1	DFR01800
16	20	4	D301	DMV/400	DFR01793
16	20	4	D301	DFG.1	DFR01762
20	20	5	D301	DMV/400	DFR01796
20	20	5	D301	DFG.1	DFR01698



Trapezoidal routers, diameter 10 mm

Glass	grit	U	U1	Bond	Code
3-4	D107	6	2	DMV/300	DFR01888
5	D107	8	4	DMV/300	DFR01889
6	D107	9	5	DMV/300	DFR01890
8	D107	10	6	DMV/300	DFR01891
10	D107	11	7	DMV/300	DFR01892
12	D107	13	9	DMV/300	DFR01893



Trapezoidal routers, diameter 15 mm

Glass	grit	U	U1	Bond	Code
3-4	D107	6	2	DMV/300	DFR01894
5	D107	8	4	DMV/300	DFR01895
6	D107	9	5	DMV/300	DFR01896
8	D107	10	6	DMV/300	DFR01901
10	D107	11	7	DMV/300	DFR01913
12	D107	13	9	DMV/300	DFR01916
15	D107	16	12	DMV/300	DFR02092
19	D107	20	16	DMV/300	DFR02093

Trapezoidal routers, diameter 20 mm

Glass	grit	U	U1	Bond	Code
3	D107	6	2	DMV/300	DFR01904
5	D107	8	4	DMV/300	DFR01905
6	D107	9	5	DMV/300	DFR01915
8	D107	10	6	DMV/300	DFR01907

Trapezoidal routers with interchangeable head, diameter 12 mm

Glass	grit	U	U1	Bond	Code	Routers support		Routers replacement	
						Price	Code		
3-4	D107	6	2	DMV/300				DFR00771	
5	D107	7	3	DMV/300				DFR00781	
6	D107	7	3	DMV/300				DFR00781	
8	D107	9	5	DMV/300				DFR00409	
10	D107	11	7	DMV/300	DFR00622	€ 137.00			



Trapezoidal routers with interchangeable head, diameter 15 mm

Glass	grit	U	U1	Bond	Code	Routers support		Routers replacement	
						Price	Code		
5	D107	7	3	DMV/300	DFR02256	€ 137.00			
6	D107	7	3	DMV/300	DFR02256	€ 137.00			
8	D107	9	5	DMV/300	DFR00274	€ 137.00		DFR00415	
10	D107	11	7	DMV/300	DFR00812	€ 137.00		DFR00900	
12	D107	13	9	DMV/300	DFR00803	€ 137.00			
15	D107	16	12	DMV/300	DFR00791	€ 137.00			
19	D107	20	16	DMV/300	DFR02257	€ 137.00		DFR02258	

Trapezoidal routers with interchangeable head, diameter 25 mm

Glass	grit	U	U1	Bond	Code	Routers support		Routers replacement	
						Price	Code		
5	D107	8	3	DMV/300	DFR05082	€ 147.00			
6	D107	8	3	DMV/300	DFR05082	€ 147.00			
8	D107	10	5	DMV/300	DFR00277	€ 147.00			
10	D107	12	7	DMV/300	DFR00815	€ 147.00			
12	D107	14	9	DMV/300	DFR00805	€ 147.00		DFR00806	

Support

Support with 1/2" GAS fixing for routers replacement	DFR00391
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Grinding wheels for Forvet Chiara

Chiara MTP 8 (grinding and polishing)

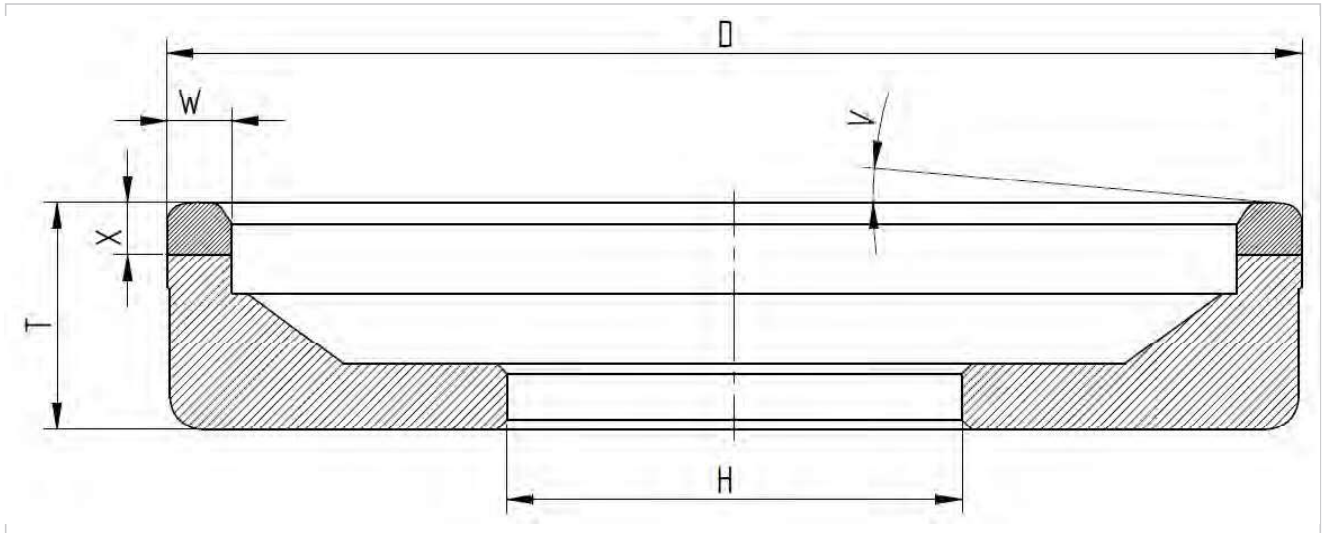
Pos	Type	D	H	grit	Code
1	Peripheral grinding wheel	200	86	D181	DSM00763
2	Cup wheel	75	9	D107	DT01168
3	Diamond arris	75	9	D54	DT01163
4	Polishing arris	75	9	-	DL16792
5	Diamond arris	75	9	D54	DT01163
6	Polishing arris	75	9	-	DL16792
7	Edge polishing	75	9	-	DL16790
8	Cerium edge polishing	75	9	-	DL16791

Chiara MTA (grinding)

Pos	Type	D	H	grit	Code
1	Cup wheel	75	9	D181	DT00517
2	Cup wheel	75	9	D151	DT01027

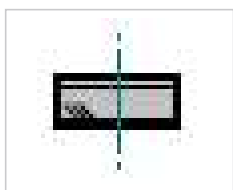
Cup grinding wheels

Size specifications, cup grinding wheels



- D : Wheel diameter
- H : Grinding wheel bore
- T : Wheel height
- W : Width of diamond ring
- V : Angle of diamond ring
- X : Functional diamond thickness of diamond ring

Grinding wheel symbology



Peripheral grinding wheel calibrator



Resin cup grinding wheel or diamond wheel for arris



Cerium cup grinding wheel



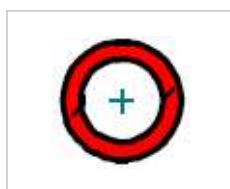
Diamond cup grinding wheel



Cup polishing wheel for arris



Resin cup grinding wheel



Cup polishing wheel

Type and application of wheel

Wheels with metallic bond



Type	Description	D	Machine	Application
70SS	Segmented peripheral wheel	200 mm	Double edger	Calibrating wheel pos.1 for machines set up for this option. For laminated and monolithic glass

Type	Description	D	Machine	Application
EL6	Peripheral continuous wheel with cuts	200 mm	Double edger	Calibrating wheel pos.1 for machines set up for this option. For monolithic glass



Type	Description	D	W	Machine	Application
36SS	Cup wheel with 36 segments	175	12	Double edger	For roughing laminated and monolithic glass



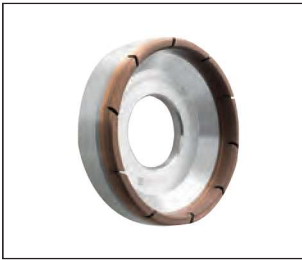
Type	Description	D	W	Machine	Application
32SS	Cup wheel with 32 segments	175	15	Double edger	For roughing of stratified glass
		150	15	Straight line	For roughing laminated and monolithic glass



Type	Description	D	W	Machine	Application
32SS INC	Cup wheel with 32 segments inclined	150	15	Straight line Bavelloni	For roughing laminated and monolithic glass



Type	Description	D	W	Machine	Application
STR	Semi-segmented cup grinding wheel	175	8	Doubleedger	For finishing laminated glass
		150	8	Straight line	



Type	Description	D	W	Machine	Application
10ST	Cup wheel with cuts	175	10	Double edger	For finishing laminated and monolithic glass
		150	10	Straight line	



Type	Description	D	W	Machine	Application
CC	Continuous cup wheel	175	10	Double edgers	For roughing and finishing laminated monolithic glass
		150	10	and Straight line	

Resin bond wheels



Type	Description	D	W	Machine	Application
24ST	Cup wheel with 24 cuts	175	12	Double edger	For finishing laminated glass
20ST	Cup wheel with 20 cuts	150	12	Straight line	



Type	Description	D	W	Machine	Application
STR	Semi-segmented cup grinding wheel	175	20	Double edger	For finishing laminated and monolithic glass
		150	20	Straight line	

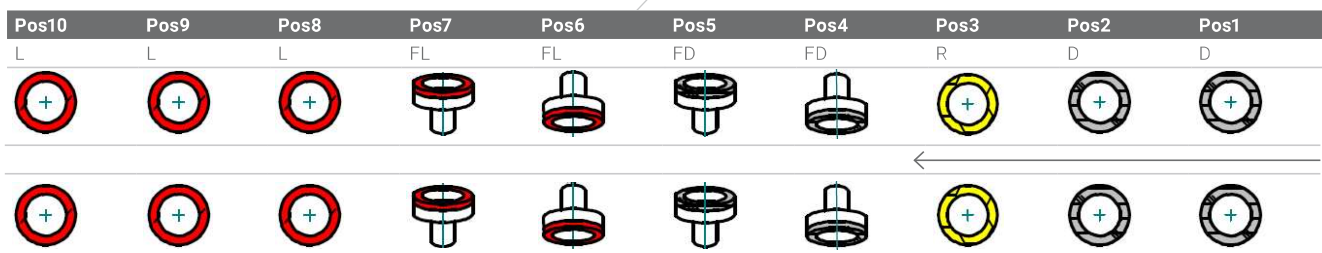


Type	Description	D	W	Machine	Application
CC	Continuous cup wheel	150	10	Double edger and Straight line	Arris
			12		
			15		

Cup grinding wheels for double edger - flat edge

Bottero

Titan 220



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated/ monolithic	32SS	D151	150	50	15	15	34	10	DMV/500	DT06684
2		10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		STR	D76	150	50	20	0	30	9	DRV/50	DR06623

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	130	50	15	0	30	7	DRV/100	DR20048
5	CC	D46	130	50	15	0	30	7	DRV/100	DR20048

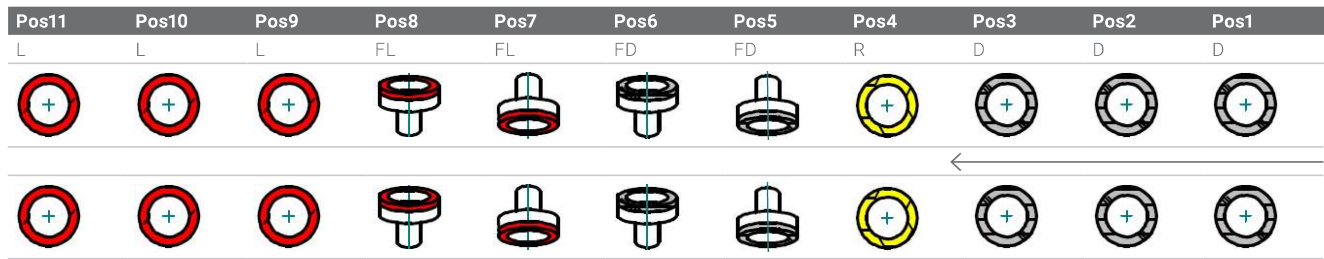
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	GREEN	CC	-	130	50	20	0	35	-	DL18686
7		CC	-	130	50	20	0	35	-	DL18686
6	ARTIFEX	CC	120	130	50	20	0	35	AO-Q4	DL15397
7		CC	120	130	50	20	0	35	AO-Q4	DL15397

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
9		CC	60	150	50	22	0	40	9RS-CP9	DL14068
10		CC	80	150	50	22	0	40	9RS-CP9	DL15481
8	ARTIFEX	CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
9		CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
10		CC	80	150	50	22.5	0	40	AO-BQ6	DL11468

Titan 222



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		32SS	D151	150	50	15	15	34	10	DMV/500	DT06684
2	laminated/ monolithic	10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		10ST	D91	150	50	10	5	29	9	DMV/500	DT06682
4		STR	D76	150	50	20	0	30	9	DRV/50	DR06623

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
5	CC	D46	130	50	15	0	30	7	DRV/100	DR20048
6	CC	D46	130	50	15	0	30	7	DRV/100	DR20048

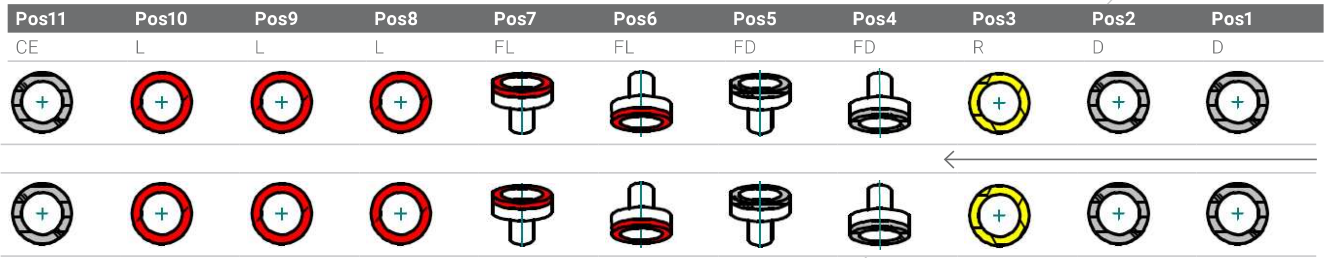
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
7	GREEN	CC	-	130	50	20	0	35	-	DL18686
8		CC	-	130	50	20	0	35	-	DL18686
7	ARTIFEX	CC	120	130	50	20	0	35	AO-Q4	DL15397
8		CC	120	130	50	20	0	35	AO-Q4	DL15397

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
9		CC	40	150	50	22	0	40	9RS-CP9	DL14067
10	RBM	CC	60	150	50	22	0	40	9RS-CP9	DL14068
11		CC	80	150	50	22	0	40	9RS-CP9	DL15481
9		CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
10	ARTIFEX	CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
11		CC	80	150	50	22.5	0	40	AO-BQ6	DL11468

Titan 222L



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated/ monolithic	32SS	D151	150	50	15	15	34	10	DMV/500	DT06684
2		10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		STR	D76	150	50	20	0	30	9	DRV/50	DR06623

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	130	50	15	0	30	7	DRV/100	DR20048
5	CC	D46	130	50	15	0	30	7	DRV/100	DR20048

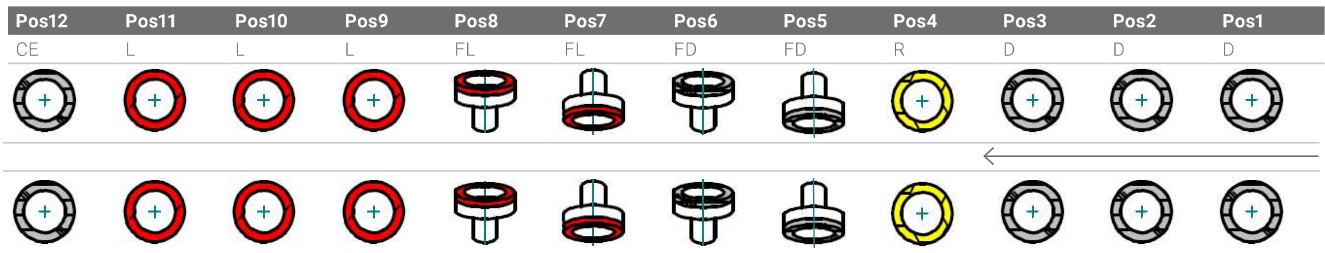
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	GREEN	CC	-	130	50	20	0	35	-	DL18686
7		CC	-	130	50	20	0	35	-	DL18686
6	ARTIFEX	CC	120	130	50	20	0	35	AO-Q4	DL15397
7		CC	120	130	50	20	0	35	AO-Q4	DL15397

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
9		CC	60	150	50	22	0	40	9RS-CP9	DL14068
10		CC	80	150	50	22	0	40	9RS-CP9	DL15481
11		CC	-	150	50	22	0	40	X5000	DL13643
8	ARTIFEX	CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
9		CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
10		CC	80	150	50	22.5	0	40	AO-BQ6	DL11468
11		CC	-	150	50	20	0	40	CE3	DL15014

Titan 224



Edge grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		32SS	D151	150	50	15	15	34	10	DMV/500	DT06684
2	laminated/ monolithic	10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		10ST	D91	150	50	10	5	29	9	DMC/500	DT06682
4		STR	D76	150	50	20	0	30	9	DRV/50	DR06623

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
5	CC	D46	130	50	15	0	30	7	DRV/100	DR20048
6	CC	D46	130	50	15	0	30	7	DRV/100	DR20048

Arris polishing wheels

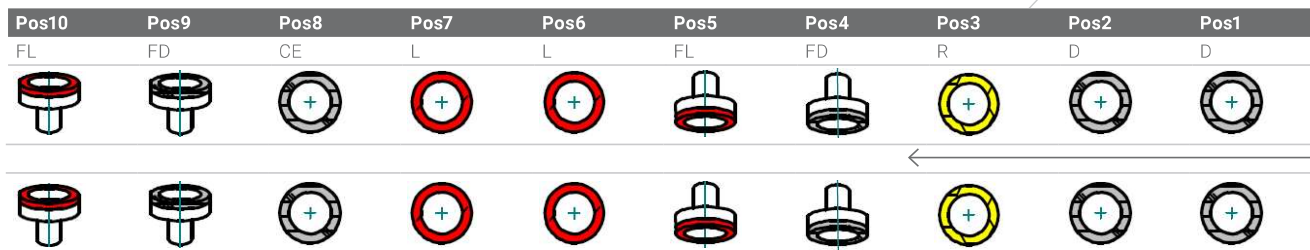
Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
7	GREEN	CC	-	130	50	20	0	35	-	DL18686
8		CC	-	130	50	20	0	35	-	DL18686
7	ARTIFEX	CC	120	130	50	20	0	35	AO-Q4	DL15397
8		CC	120	130	50	20	0	35	AO-Q4	DL15397

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
9	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
10		CC	60	150	50	22	0	40	9RS-CP9	DL14068
11		CC	80	150	50	22	0	40	9RS-CP9	DL15481
12		CC	-	150	50	22	0	40	X5000	DL13643
9	ARTIFEX	CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
10		CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
11		CC	80	150	50	22.5	0	40	AO-BQ6	DL11468
12		CC	-	150	50	20	0	40	CE3	DL15014

Busetti

F10



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	Laminated	32SS	D151	175	70	15	12	12	10	DMV/500	DT06652
2		STR	D107	175	70	8	5	5	8	DMV/500	DTC06108
3		24ST	D76	175	70	12	0	0	11	DRV/50	DR20068
1	laminated/ monolithic	36SS	D181	175	70	12	R3	R3	10	27A10	DTC00457
2		10ST	D91	175	70	10	5	5	8	DMV/500	DT01109
3		STR	D76	175	70	20	0	0	10	DRV/50	DR01140
1	monolithic	CC	D151	175	70	10	15	15	8	DMV/500	DT00190
2		CC	D91	175	70	10	5	5	8	DMV/500	DTC06101
3		STR	D76	175	70	20	0	0	10	DRV/50	DR01140

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
9	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
4	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060
9	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060

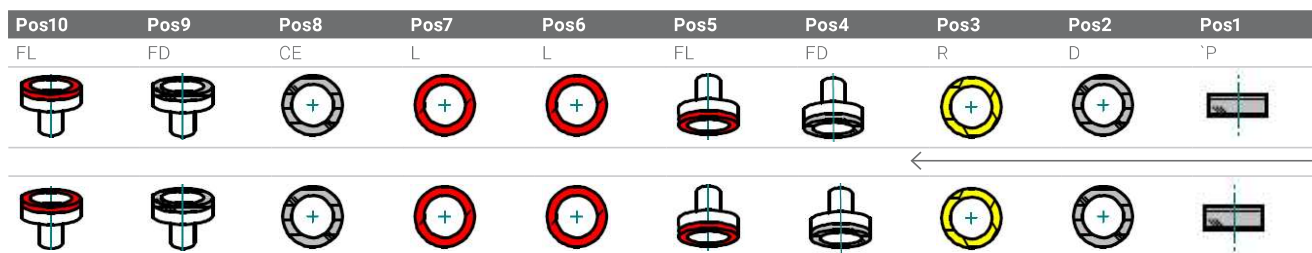
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	70	25	0	25	-	DL15949
10		CC	-	150	70	25	0	25	-	DL15949
5	RBM	CC	400	150	70	22	0	22	AB	DL13655
10		CC	400	150	70	22	0	22	AB	DL13655

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6		CC	40	150	70	22	0	40	9RS-CP9	DL18965
7		CC	60	150	70	22	0	40	9RS-CP9	DL18966
6	RBM	EL8	40	150	70	22	0	40	9RS-CP9	DL16803
7		EL8	60	150	70	22	0	40	9RS-CP9	DL16804
8		CC	-	150	70	22	0	40	x5000	DL13653
6	ARTIFEX	TURBO	40	150	70	22.5	0	40	AO-BQ5	DL16850
7		TURBO	60	150	70	22.5	0	40	AO-BQ5	DL16851
8		CC	-	150	70	20	0	47	CE3	DL15785

F10 with peripheral grinding wheel pos.1



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		70SS	D151	200	90	-	-	42	6	DFG.5	DP02621
2	laminated	STR	D107	175	70	8	5	35	8	DMV/500	DTC06108
3		24ST	D76	175	70	12	0	35	11	DRV/50	DR20068
1	laminated/ monolithic	70SS	D151	200	90	-	-	42	6	DFG.5	DP02621
2		10ST	D91	175	70	10	5	35	8	DMV/500	DT01109
3		STR	D76	175	70	20	0	35	10	DRV/50	DR01140
1	monolithic	6ST	D151	200	90	-	-	40	4	DL1	DP02373
2		CC	D91	175	70	10	5	35	8	DMV/500	DTC06101
3		STR	D76	175	70	20	0	35	10	DRV/50	DR01140

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
9	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
4	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060
9	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060

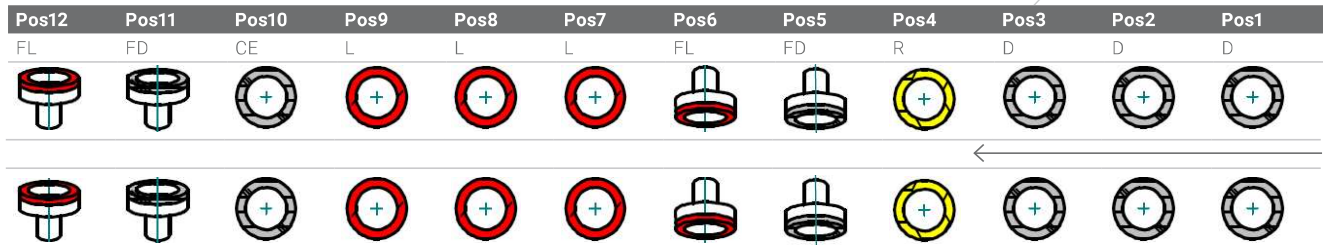
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	70	25	0	25	-	DL15949
10		CC	-	150	70	25	0	25	-	DL15949
5	RBM	CC	400	150	70	22	0	22	AB	DL13655
10		CC	400	150	70	22	0	22	AB	DL13655

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6		CC	40	150	70	22	0	40	9RS-CP9	DL18965
7		CC	60	150	70	22	0	40	9RS-CP9	DL18966
6	RBM	EL8	40	150	70	22	0	40	9RS-CP9	DL16803
7		EL8	60	150	70	22	0	40	9RS-CP9	DL16804
8		CC	-	150	70	22	0	40	x5000	DL13653
6	ARTIFEX	TURBO	40	150	70	22.5	0	40	AO-BQ5	DL16850
7		TURBO	60	150	70	22.5	0	40	AO-BQ5	DL16851
8		CC	-	150	70	20	0	47	CE3	DL15785

F12



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	32SS	D151	175	70	15	12	35	10	DMV/500	DT06652
2		STR	D126	175	70	8	5	35	8	DMV/500	DT01103
3		STR	D91	175	70	8	5	35	8	DMV/500	DT01104
4		24ST	D76	175	70	12	0	35	11	DRV/50	DR20068
1	laminated/ monolithic	36SS	D181	175	70	12	R3	37	10	27A10	DTC00457
2		10ST	D126	175	70	10	5	35	8	DMV/500	DT01108
3		10ST	D91	175	70	10	5	35	8	DMV/500	DT01109
4		STR	D76	175	70	20	0	35	10	DRV/50	DR01140
1	monolithic	CC	D151	175	70	10	15	35	8	DMV/500	DT00190
2		CC	D126	175	70	10	5	35	8	DMV/500	DTC00190
3		CC	D91	175	70	10	5	35	8	DMV/500	DTC06101
4		STR	D76	175	70	20	0	35	10	DRV/50	DR01140

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
5	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
11	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
5	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060
11	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060

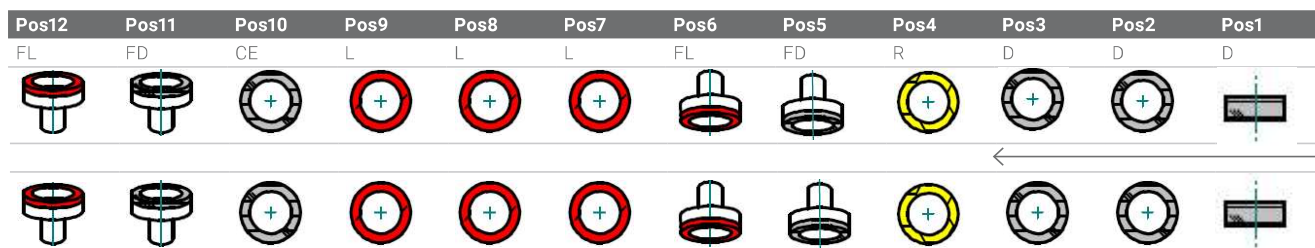
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	GREEN	CC	-	150	70	25	0	25	-	DL15949
12		CC	-	150	70	25	0	25	-	DL15949
6	RBM	CC	400	150	70	22	0	22	AB	DL13655
12		CC	400	150	70	22	0	22	AB	DL13655

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
7	RBM	CC	40	150	70	22	0	40	9RS-CP9	DL18965
8		CC	60	150	70	22	0	40	9RS-CP9	DL18966
9		CC	60	150	70	22	0	40	9RS-CP9	DL18966
7	ARTIFEX	EL8	40	150	70	22	0	40	9RS-CP9	DL16803
8		EL8	60	150	70	22	0	40	9RS-CP9	DL16804
9		EL8	60	150	70	22	0	40	9RS-CP9	DL16804
10		CC	-	150	70	22	0	40	x5000	DL13653
7	ARTIFEX	TURBO	40	150	70	22.5	0	40	AO-BQ5	DL16850
8		TURBO	40	150	70	22.5	0	40	AO-BQ5	DL16850
9		TURBO	60	150	70	22.5	0	40	AO-BQ5	DL16851
10		CC	-	150	70	20	0	47	CE3	DL15785

F12 with peripheral grinding wheel pos.1



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	70SS	D151	200	90	-	-	42	6	DFG.5	DP02621
2		STR	D126	175	70	8	5	35	8	DMV/500	DT01103
3		STR	D91	175	70	8	5	35	8	DMV/500	DT01104
4		24ST	D76	175	70	12	0	35	11	DRV/50	DR20068
1	laminated/ monolithic	70SS	D151	200	90	-	-	42	6	DFG.5	DP02621
2		10ST	D126	175	70	10	5	35	8	DMV/500	DT01108
3		10ST	D91	175	70	10	5	35	8	DMV/500	DT01109
4		STR	D76	175	70	20	0	35	10	DRV/50	DR01140
1	monolithic	6ST	D151	200	90	-	-	40	4	DL1	DP02373
2		CC	D126	175	70	10	5	35	8	DMV/500	DTC00190
3		CC	D91	175	70	10	5	35	8	DMV/500	DTC06101
4		STR	D76	175	70	20	0	35	10	DRV/50	DR01140

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
5	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
11	CC	D46	150	70	10	0	35	8	DRV/100	DR02652
5	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060
11	CC	D64	150	70	15	R5	35	10	DRV/100	DR20060

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	GREEN	CC	-	150	70	25	0	25	-	DL15949
12		CC	-	150	70	25	0	25	-	DL15949
6	RBM	CC	400	150	70	22	0	22	AB	DL13655
12		CC	400	150	70	22	0	22	AB	DL13655

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
7	RBM	CC	40	150	70	22	0	40	9RS-CP9	DL18965
8		CC	60	150	70	22	0	40	9RS-CP9	DL18966
9		CC	60	150	70	22	0	40	9RS-CP9	DL18966
7	ARTIFEX	EL8	40	150	70	22	0	40	9RS-CP9	DL16803
8		EL8	60	150	70	22	0	40	9RS-CP9	DL16804
9		EL8	60	150	70	22	0	40	9RS-CP9	DL16804
10		CC	-	150	70	22	0	40	x5000	DL13653
7	ARTIFEX	TURBO	40	150	70	22.5	0	40	AO-BQ5	DL16850
8		TURBO	40	150	70	22.5	0	40	AO-BQ5	DL16850
9		TURBO	60	150	70	22.5	0	40	AO-BQ5	DL16851
10		CC	-	150	70	20	0	47	CE3	DL15785

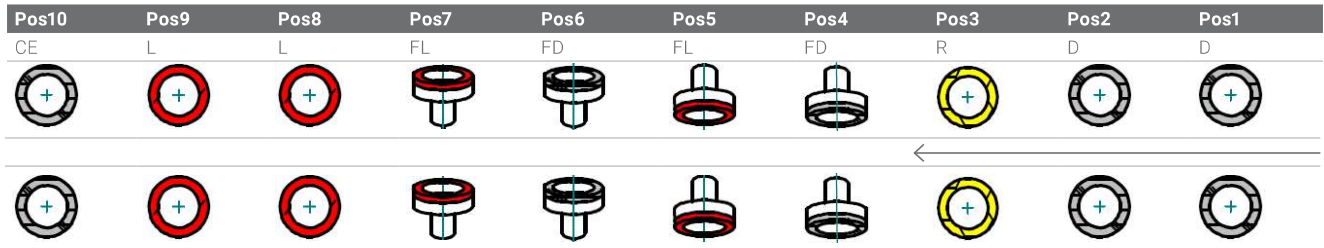
Corner breaker wheels

Type	grit	D	H	T	Bond	Code
CC	40/60 μ	61	17	20	DMS15	DRO00045
CC	40/60 μ	62	17	20	DMS15	DRO00073
CC	40/60 μ	63	17	20	DMS15	DRO00010
CC	40/60 μ	65	17	20	DMS15	DRO00008

Cup wheel for 45 degree chamfer (for machines set up for this position)

Type	grit	D	H	W	V	T	Bond	Code
CC	D151-D64	150	70	15	45	35	D27A10	DT00414
8ST	D151-D64	150	70	15	45	35	D27A10	DT06665

VX10



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated/ monolithic	32SS	D181	175	J40	12	15	39	10	27A10	DT01162
2		10ST	D107	175	J40	10	5	40	8	DMV/500	DT01143
3		TURBO	D76	175	J40	20	0	41	11	DRV/50	DR20064
1	monolithic	CC	D151	175	J40	10	15	37	8	DMV/500	DT00510
2		CC	D91	175	J40	10	5	37	8	DMV/500	DT06666
3		CC	D54	175	J40	12	0	45	10	DRV/50	DR20055

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
6	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

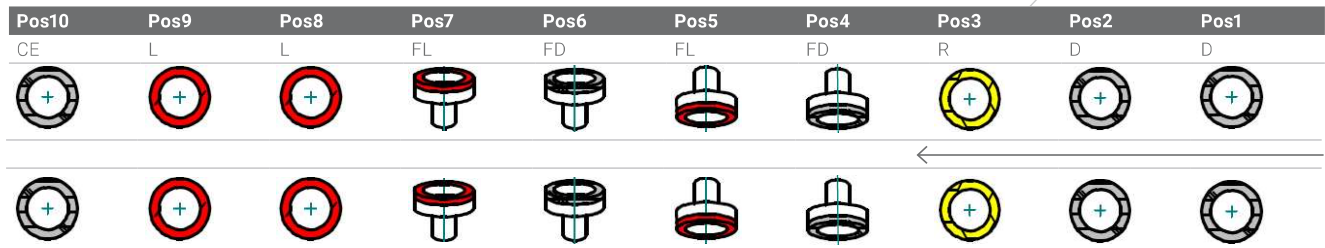
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	GREEN	CC	-	150	J40	19	-	52	-	DL18694
7		CC	-	150	J40	19	-	52	-	DL18694
5	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
7		CC	-	150	J40	22	0	45	MB1	DL15914

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
9		CC	60	150	J40	22	0	45	10S	DL11752
10		CC	-	150	J40	22	0	45	X5000	DL11789
8	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
9		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
10		CC	-	150	J40	20	0	30	CE3	DL11519

VX10 OS



Edge grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		70SS	D151	200	70	-	-	40	6	DFG.5	DP08052
2	laminated/ monolithic	10ST	D107	175	J40	10	10	40	8	DMV/500	DT01143
3		TURBO	D76	175	J40	20	20	41	11	DRV/50	DR20064

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
6	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

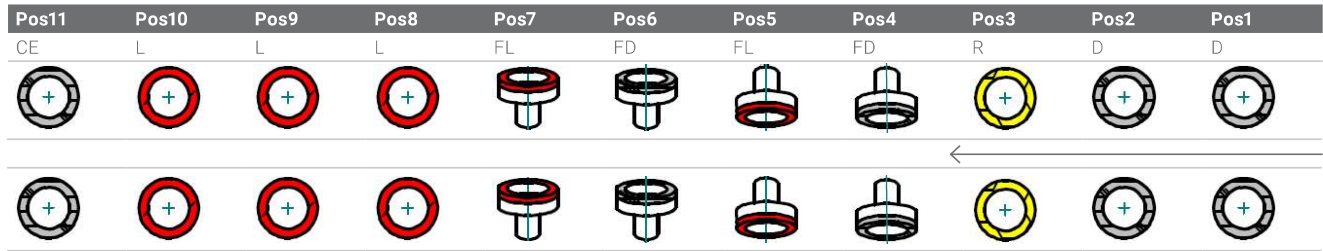
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	J40	19	-	52	-	DL18694
7		CC	-	150	J40	19	-	52	-	DL18694
5	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
7		CC	-	150	J40	22	0	45	MB1	DL15914

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8		CC	40	150	J40	22.5	0	45	10S	DL11622
9	RBM	CC	60	150	J40	22	0	45	10S	DL11752
10		CC	-	150	J40	22	0	45	X5000	DL11789
8		CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
9	ARTIFEX	CC	60	150	J40	20	0	40	AO-BQ6	DL11518
10		CC	-	150	J40	20	0	30	CE3	DL11519

VX11



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated/ monolithic	36SS	D181	175	J40	12	15	39	10	27A10	DT01162
2		10ST	D107	175	J40	10	5	40	8	DMV/500	DT01143
3		TURBO	D76	175	J40	20	0	41	11	DRV/50	DR20064
1	monolithic	CC	D151	175	J40	10	15	37	8	DMV/500	DT00510
2		CC	D91	175	J40	10	5	37	8	DMV/500	DT06666
3		CC	D54	175	J40	12	0	45	10	DRV/50	DR20055

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
6	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

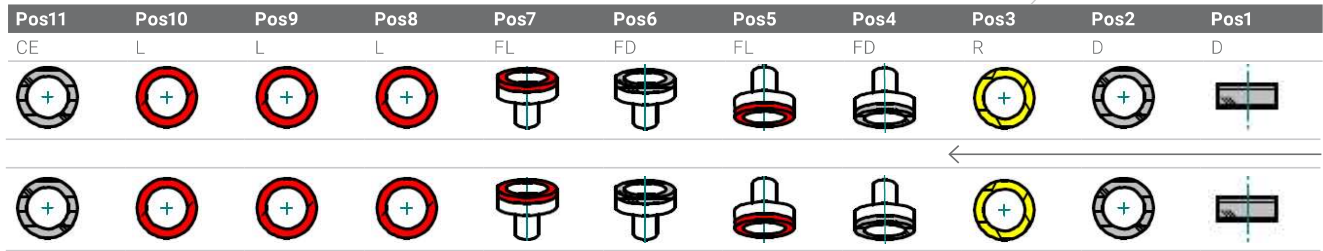
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	J40	19	-	52	-	DL18694
7		CC	-	150	J40	19	-	52	-	DL18694
5	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
7		CC	-	150	J40	22	0	45	MB1	DL15914

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
9		CC	60	150	J40	22	0	45	10S	DL11752
10		CC	80	150	J40	22	0	45	10S	DL11781
11		CC	-	150	J40	22	0	45	X5000	DL11789
8	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
9		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
10		CC	80	150	J40	20	0	40	AO-BQ6	DL11782
11		CC	-	150	J40	20	0	30	CE3	DL11519

VX11 OS



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		70SS	D151	200	70	-	-	40	6	DFG.5	DP08052
2	laminated/ monolithic	10ST	D107	175	J40	10	5	40	8	DMV/500	DT01143
3		TURBO	D76	175	J40	20	0	41	11	DRV/50	DR20064

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
6	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	J40	19	-	52	-	DL18694
7		CC	-	150	J40	19	-	52	-	DL18694
5	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
7		CC	-	150	J40	22	0	45	MB1	DL15914

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
9		CC	60	150	J40	22	0	45	10S	DL11752
10		CC	80	150	J40	22	0	45	10S	DL11781
11		CC	-	150	J40	22	0	45	X5000	DL11789
8	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
9		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
10		CC	80	150	J40	20	0	40	AO-BQ6	DL11782
11		CC	-	150	J40	20	0	30	CE3	DL11519

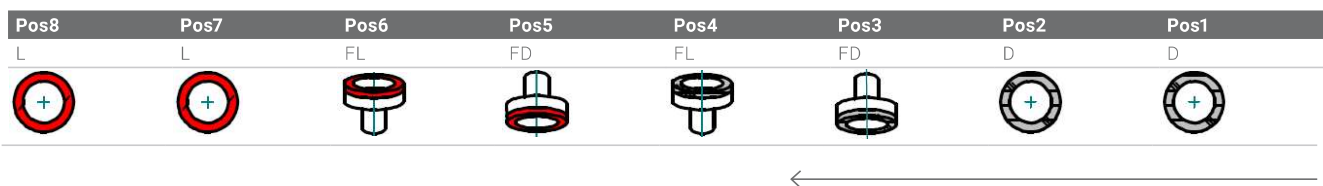
Corner breaker wheels

Type	grit	D	H	T	Bond	Code
CC	D64	50	15	25	DLS8	DR000007

Cup grinding wheel for straight line machines

Bottero

Victralux 108F



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		STR	D76	150	50	8	0	29	8	DMV/500	DT06676
1	monolithic	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		CC	D76	150	50	10	5	29	8	DMV/500	DT06683

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
3	CC	D46	150	50	12	0	35	7	DRV/100	DR00867
5	CC	D46	150	50	12	0	35	7	DRV/100	DR00867

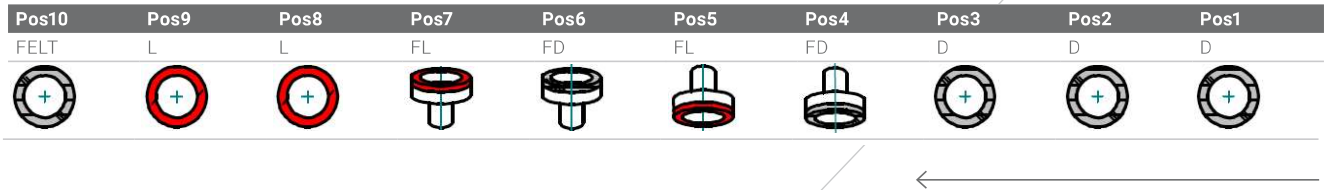
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
4	GREEN	CC	-	150	50	22	0	40	-	DL18692
6		CC	-	150	50	22	0	40	-	DL18692
4	RBM	CC	80	150	50	22	0	40	RRG4-CP9	DL14069
6		CC	80	150	50	22	0	40	RRG4-CP9	DL14069
4	ARTIFEX	CC	120	150	50	20	0	40	AO-Q4	DL11552
6		CC	120	150	50	20	0	40	AO-Q4	DL11552

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
7	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
8		CC	60	150	50	22	0	40	9RS-CP9	DL14068
7	RBM	EL8	40	150	50	22	0	40	9RS-CP9	DL11285
8		EL8	60	150	50	22	0	40	9RS-CP9	DL11348
7	ARTIFEX	CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
8		CC	60	150	50	22.5	0	40	AO-BQ6	DL11467

Victralux 110FC



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2	laminated	32SS	D107	150	50	15	15	37	15	DMV/500	DT06675
3		STR	D76	150	50	8	0	29	8	DMV/500	DT06676
1		32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2	laminated/ monolithic	10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		TURBO	D76	150	50	15	0	30	10	DRV/55	DR00689
1	monolithic	CC	D151	150	50	8	5	29	8	DMV/506	DT06705
2		CC	D107	150	50	8	0	29	8	DMV/506	DT06706
3		TURBO	D76	150	50	15	0	30	10	DRV/55	DR00689

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	50	12	0	35	7	DRV/100	DR00867
6	CC	D46	150	50	12	0	35	7	DRV/100	DR00867

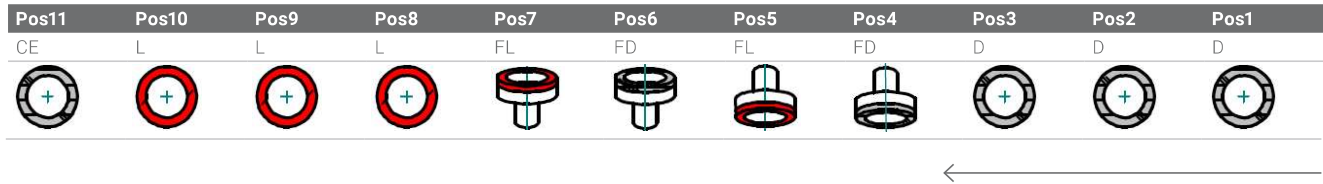
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	50	22	0	40	-	DL18692
7		CC	-	150	50	22	0	40	-	DL18692
5	RBM	CC	80	150	50	22	0	40	RRG4-CP9	DL14069
7		CC	80	150	50	22	0	40	RRG4-CP9	DL14069
5	ARTIFEX	CC	120	150	50	20	0	40	AO-Q4	DL11552
7		CC	120	150	50	20	0	40	AO-Q4	DL11552

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8		CC	40	150	50	22	0	40	9RS-CP9	DL14067
9		CC	60	150	50	22	0	40	9RS-CP9	DL14068
8	RBM	EL8	40	150	50	22	0	40	9RS-CP9	DL11285
9		EL8	60	150	50	22	0	40	9RS-CP9	DL11348
10		CC	-	150	50	22	0	40	X5000	DL13643
8	ARTIFEX	CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
9		CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
10		CC	-	150	50	20	0	40	CE3	DL15014

Victralux 111FC



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		32SS	D151	150	50	15		37	15	DMV/500	DT06674
2	laminated	32SS	D107	150	50	15	15	37	15	DMV/500	DT06675
3		STR	D76	150	50	8	0	29	8	DMV/500	DT06676
1		32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2	laminated/ monolithic	10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		TURBO	D76	150	50	15	0	30	10	DRV/55	DR00689
1	monolithic	CC	D151	150	50	8	5	29	8	DMV/506	DT06705
2		CC	D107	150	50	8	0	29	8	DMV/506	DT06706
3		TURBO	D76	150	50	15	0	30	10	DRV/55	DR00689

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	50	12	0	35	7	DRV/100	DR00867
6	CC	D46	150	50	12	0	35	7	DRV/100	DR00867

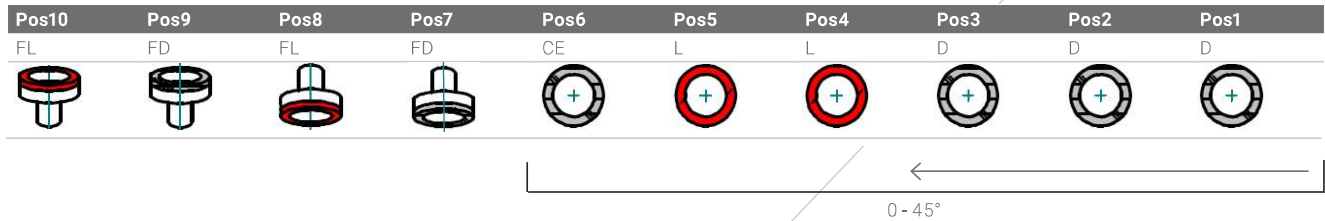
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	50	22	0	40	-	DL18692
7		CC	-	150	50	22	0	40	-	DL18692
5	RBM	CC	80	150	50	22	0	40	RRG4-CP9	DL14069
7		CC	80	150	50	22	0	40	RRG4-CP9	DL14069
5	ARTIFEX	CC	120	150	50	20	0	40	AO-Q4	DL11552
7		CC	120	150	50	20	0	40	AO-Q4	DL11552

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8		CC	40	150	50	22	0	40	9RS-CP9	DL14067
9		CC	40	150	50	22	0	40	9RS-CP9	DL14067
10		CC	60	150	50	22	0	40	9RS-CP9	DL14068
8	RBM	EL8	40	150	50	22	0	40	9RS-CP9	DL11285
9		EL8	40	150	50	22	0	40	9RS-CP9	DL11285
10		EL8	60	150	50	22	0	40	9RS-CP9	DL11348
11		CC	-	150	50	22	0	40	X5000	DL13643
8	ARTIFEX	CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
9		CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
10		CC	80	150	50	22.5	0	40	AO-BQ6	DL11468
11		CC	-	150	50	20	0	40	CE3	DL15014

Variant 810BC - BCS



Variable angle grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		32SS	D107	150	50	15	15	37	15	DMV/500	DT06675
3		STR	D76	150	50	8	0	29	8	DMV/500	DT06676
1	laminated/ monolithic	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		TURBO	D76	150	50	15	0	30	10	DRV/55	DR00689

Variable angle polishing wheel

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
4	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
5		CC	60	150	50	22	0	40	9RS-CP9	DL14068
4		EL8	40	150	50	22	0	40	9RS-CP9	DL11285
5		EL8	60	150	50	22	0	40	9RS-CP9	DL11348
6		CC	-	150	50	22	0	40	X5000	DL13643
4		CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
5	ARTIFEX	CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
6		CC	-	150	50	20	0	40	CE3	DL15014

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
7	CC	D46	150	50	12	0	35	7	DRV/100	DR00867
9	CC	D46	150	50	12	0	35	7	DRV/100	DR00867

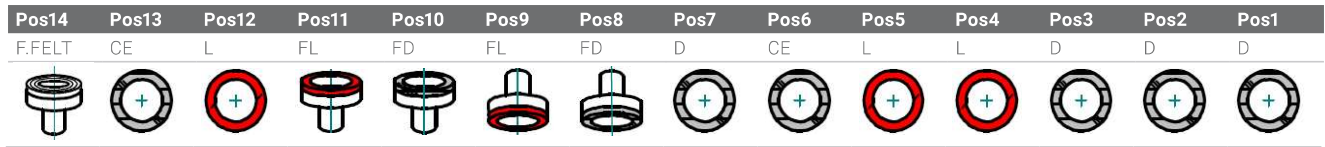
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	GREEN	CC	-	150	50	22	0	40	-	DL18692
10		CC	-	150	50	22	0	40	-	DL18692
8	RBM	CC	80	150	50	22	0	40	RRG4-CP9	DL14069
10		CC	80	150	50	22	0	40	RRG4-CP9	DL14069
8	ARTIFEX	CC	120	150	50	20	0	40	AO-Q4	DL11552
10		CC	120	150	50	20	0	40	AO-Q4	DL11552

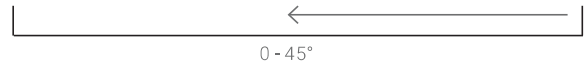
Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
6	CC	150	70	40	0	25	DL10237

Variant 814BC - BCS



Variable angle grinding wheel



Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		32SS	D107	150	50	15	15	37	15	DMV/500	DT06675
3		STR	D76	150	50	8	0	29	8	DMV/500	DT06676
1	laminated/ monolithic	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		TURBO	D76	150	50	15	0	30	10	DRV/55	DR00689

Variable angle polishing wheel

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
4	CC	40	150	50	22	0	40	9RS-CP9	DL14067	
5		60	150	50	22	0	40	9RS-CP9	DL14068	
4	RBM	EL8	40	150	50	22	0	9RS-CP9	DL11285	
5		EL8	60	150	50	22	0	9RS-CP9	DL11348	
6	CC	-	150	50	22	0	40	X5000	DL13643	
4	ARTIFEX	CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
5		CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
6		CC	-	150	50	20	0	40	CE3	DL15014

Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
7		CC	D91	150	50	8	0	29	8	M60	DT04032

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
8	CC	D46	150	50	12	0	35	7	DRV/100	DR00867
10	CC	D46	150	50	12	0	35	7	DRV/100	DR00867

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
9	GREEN	CC	-	150	50	22	0	40	-	DL18692
11		CC	-	150	50	22	0	40	-	DL18692
9	RBM	CC	80	150	50	22	0	40	RRG4-CP9	DL14069
11		CC	80	150	50	22	0	40	RRG4-CP9	DL14069
14		CC	-	150	50	22	0	40	X5000	DL13643
9	ARTIFEX	CC	120	150	50	20	0	40	AO-Q4	DL11552
11		CC	120	150	50	20	0	40	AO-Q4	DL11552
14		CC	-	150	50	20	0	40	CE3	DL15014

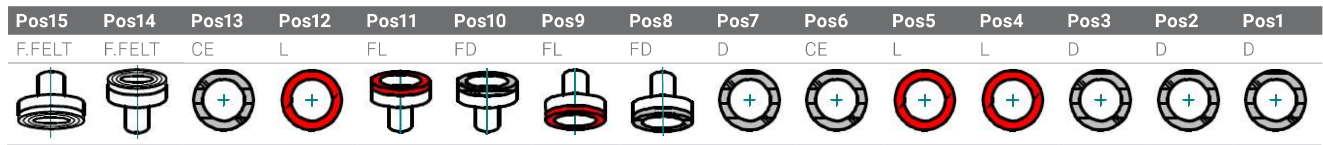
Edge polishing wheels

Pos.	Type		grit	D	H	W	V	T	Bond	Code
12	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
13		CC	-	150	50	22	0	40	X5000	DL13643
12	ARTIFEX	CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
13		CC	-	150	50	20	0	40	CE3	DL15014

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
6	CC	150	70	40	0	25	DL10237
13	CC	150	70	40	0	25	DL10237
14	CC	150	70	40	0	25	DL10237

Variant 815BC - BCS



Variable angle grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		32SS	D107	150	50	15	15	37	15	DMV/500	DT06675
3		STR	D76	150	50	8	0	29	8	DMV/500	DT06676
1	laminated/ monolithic	32SS	D151	150	50	15	15	37	15	DMV/500	DT06674
2		10ST	D107	150	50	10	5	29	9	DMV/500	DT06646
3		TURBO	D76	150	50	15	0	30	10	DRV/55	DR00689

Variable angle polishing wheel

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
4	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
5		CC	60	150	50	22	0	40	9RS-CP9	DL14068
4		EL8	40	150	50	22	0	40	9RS-CP9	DL11285
5	ARTIFEX	EL8	60	150	50	22	0	40	9RS-CP9	DL11348
6		CC	-	150	50	22	0	40	X5000	DL13643
4		CC	40	150	50	22.5	0	40	AO-BQ6	DL11466
5	ARTIFEX	CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
6		CC	-	150	50	20	0	40	CE3	DL15014

Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
7		CC	D91	150	50	8	0	29	8	M60	DT04032

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
8	CC	D46	150	50	12	0	35	7	DRV/100	DR00867
10	CC	D46	150	50	12	0	35	7	DRV/100	DR00867

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
9	GREEN	CC	-	150	50	22	0	40	-	DL18692
11		CC	-	150	50	22	0	40	-	DL18692
9	RBM	CC	80	150	50	22	0	40	RRG4-CP9	DL14069
11		CC	80	150	50	22	0	40	RRG4-CP9	DL14069
14		CC	-	150	50	22	0	40	X5000	DL13643
15	ARTIFEX	CC	-	150	50	22	0	40	X5000	DL13643
9		CC	120	150	50	20	0	40	AO-Q4	DL11552
11		CC	120	150	50	20	0	40	AO-Q4	DL11552
14	ARTIFEX	CC	-	150	50	20	0	40	CE3	DL15014
15		CC	-	150	50	20	0	40	CE3	DL15014

Edge polishing wheels

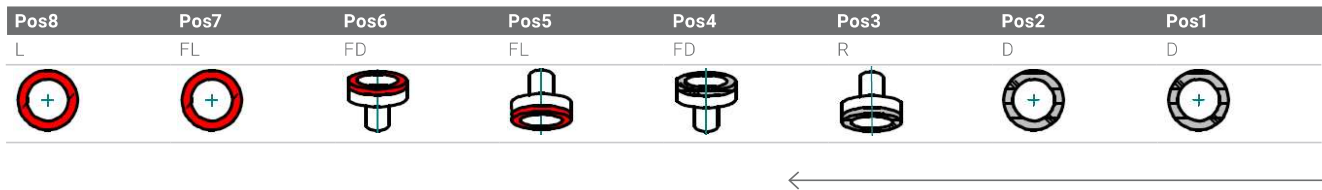
Pos.	Type		grit	D	H	W	V	T	Bond	Code
12	RBM	CC	40	150	50	22	0	40	9RS-CP9	DL14067
13		CC	-	150	50	22	0	40	X5000	DL13643
12	ARTIFEX	CC	60	150	50	22.5	0	40	AO-BQ6	DL11467
13		CC	-	150	50	20	0	40	CE3	DL15014

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
6	CC	150	70	40	0	25	DL10237
13	CC	150	70	40	0	25	DL10237
14	CC	150	70	40	0	25	DL10237
15	CC	150	70	40	0	25	DL10237

Glaston

Gemy 8



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
1	laminated/ monolithic	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
1	monolithic	CC	D151	150	J40	10	30	39	8	D28.1	DT10001
2		CC	D76	150	J40	10	10	39	8	D28.1	DT10004

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
3	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
4	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	150	J40	19	-	52	-	DL18694
6		CC	-	150	J40	19	-	52	-	DL18694
5	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
6		CC	-	150	J40	22	0	45	MB1	DL15914

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
7	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
8		CC	-	150	J40	22	0	45	X5000	DL11789
7	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
8		CC	-	150	J40	20	0	30	CE3	DL11519

Gemy 11



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		32SS INC	D107	150	J40	15	7	38	7	D28.1	DT10029
3		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
1	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D107	150	J40	8	10	39	6	D28.1	DT10006
3		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001
1	monolithic	CC	D151	150	J40	10	30	39	8	D28.1	DT10001
2		CC	D107	150	J40	10	10	39	8	D28.1	DT10003
3		CC	D64	150	J40	10	10	39	8	D28.1	DT10005
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
4	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
5	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	GREEN	CC	-	150	J40	19	-	52	-	DL18694
7		CC	-	150	J40	19	-	52	-	DL18694
6	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
7		CC	-	150	J40	22	0	45	MB1	DL15914

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
9		CC	60	150	J40	22	0	45	10S	DL11752
10		CC	80	150	J40	22	0	45	10S	DL11781
11		CC	-	150	J40	22	0	45	X5000	DL11789
8	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
9		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
10		CC	80	150	J40	20	0	40	AO-BQ6	DL11782
11		CC	-	150	J40	20	0	30	CE3	DL11519

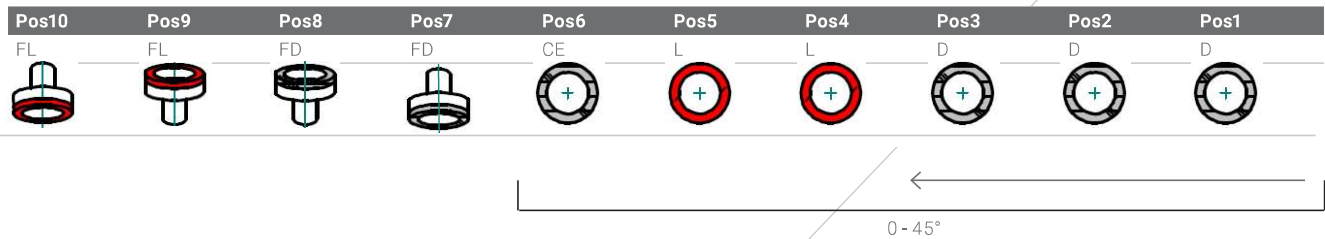
Resin wheels (for machines set up for this option instead of polishing wheels)

Pos.	Type		grit	D	H	W	V	T	Bond	Code
8	TURBO	D46	150	J40	20	0	46	10	DRV/65	DR20002
9	TURBO	40/60μ	150	J40	20	0	46	10	DRV/65	DR20003

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
11	CC	150	J40	40	0	44	DL11394

Gemy V10



Variable angle grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		32SS INC	D107	150	J40	15	7	38	7	D28.1	DT10029
3		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
1	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D107	150	J40	8	10	39	6	D28.1	DT10006
3		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001
1	laminated/ monolithic	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		CC	D107	150	J40	10	10	39	8	D28.1	DT10003
3		CC	D64	150	J40	10	10	39	8	D28.1	DT10005
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001

Position one variable grinding wheel for large removal operations

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	all	32SS	D151	150	J40	19	35	38	12	DMV/506	DT06680

Variable angle polishing wheel

Pos.	Type		grit	D	H	W	V	T	Bond	Code
4	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
5		CC	60	150	J40	22	0	45	10S	DL11752
6		CC	-	150	J40	22	0	45	X5000	DL11789
4	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
5		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
6		CC	-	150	J40	20	0	30	CE3	DL11519

Resin wheels (for machines set up for this option instead of polishing wheels)

Pos.	Type		grit	D	H	W	V	T	Bond	Code
4	TURBO	D46	150	J40	20	0	46	10	DRV/65	DR20002
5	TURBO	40/60μ	150	J40	20	0	46	10	DRV/65	DR20003

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
6	CC	150	J40	40	0	44	DL11394

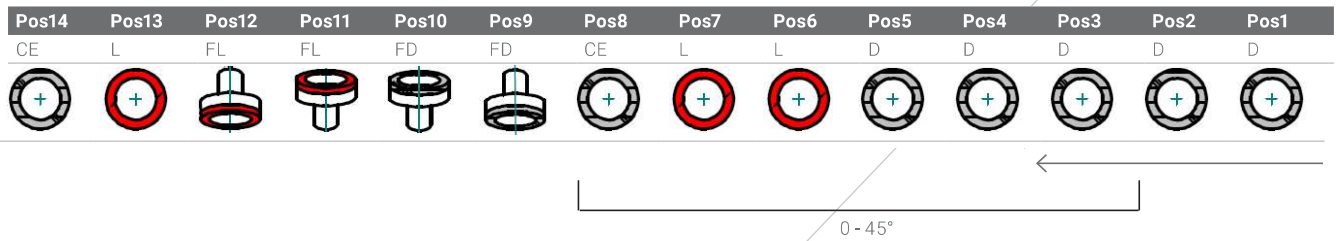
Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
7	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
8	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
9	GREEN	CC	-	150	J40	19	-	52	-	DL18694
10		CC	-	150	J40	19	-	52	-	DL18694
9	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
10		CC	-	150	J40	22	0	45	MB1	DL15914

Gemy V14



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
1	monolithic	CC	D151	150	J40	10	30	39	8	D28.1	DT10001
2		CC	D76	150	J40	10	10	39	8	D28.1	DT10004

Variable angle grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
3	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
4		32SS INC	D107	150	J40	15	7	38	7	D28.1	DT10029
5		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
3	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
4		STR	D107	150	J40	8	10	39	6	D28.1	DT10006
5		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
5a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001
3	laminated/ monolithic	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
4		CC	D107	150	J40	10	10	39	8	D28.1	DT10003
5		CC	D64	150	J40	10	10	39	8	D28.1	DT10005
5a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001

Position one variable grinding wheel for large removal operations

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
3	all	32SS	D151	150	J40	19	35	38	12	DMV/506	DT06680

Variable angle polishing wheel

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
7		CC	60	150	J40	22	0	45	10S	DL11752
8		CC	-	150	J40	22	0	45	X5000	DL11789
6	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
7		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
8		CC	-	150	J40	20	0	30	CE3	DL11519

Resin wheels (for machines set up for this option instead of polishing wheels)

Pos.	Type		grit	D	H	W	V	T	Bond	Code
6	TURBO	D46	150	J40	20	0	46	10	DRV/65	DR20002
7	TURBO	40/60μ	150	J40	20	0	46	10	DRV/65	DR20003

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
8	CC	150	J40	40	0	44	DL11394

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
9	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709
10	CC	D46	150	J40	15	0	45	5	DRV/100	DR02709

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
11	GREEN	CC	-	150	J40	19	-	52	-	DL18694
12		CC	-	150	J40	19	-	52	-	DL18694
11	RBM	CC	-	150	J40	22	0	45	MB1	DL15914
12		CC	-	150	J40	22	0	45	MB1	DL15914

Edge polishing wheels

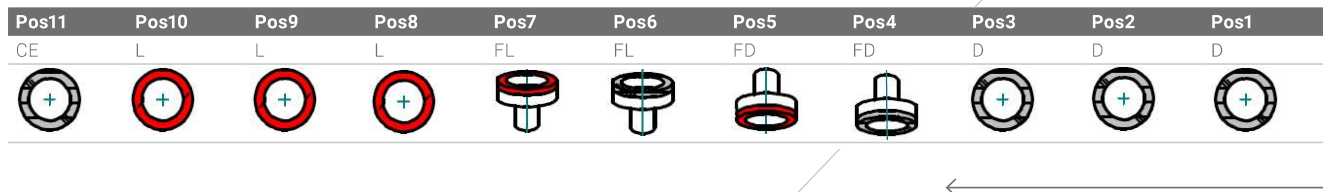
Pos.	Type	grit	D	H	W	V	T	Bond	Code	
13	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
14		CC	-	150	J40	22	0	45	X5000	DL11789
13	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
14		CC	-	150	J40	20	0	30	CE3	DL11519

Sequence for wire polishing with liquid cerium oxide

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
13	TURBO	40/60μ	150	J40	20	0	46	10	DRV/65	DR20003
14	CC	-	150	J40	40	0	44	-	FELT	DL11394

Lattuada

TL 11



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	stratified, very thick	16SS	D151	150	22	15	R4	35	10	DMV/506	DT01649
2		16SS	D107	150	22	15	R4	35	10	DMV/506	DT01650
3		20ST	D64	150	22	12	0	35	10	DRV/65	DR20093
1	laminated	32SS	D151	150	22	15	35	35	15	DMV/506	DT04586
2		32SS	D107	150	22	15	15	35	15	DMV/506	DT06643
3		20ST	D64	150	22	12	0	35	10	DRV/65	DR20093
1	monolithic	10ST	D151	150	22	10	0	35	9	DMV/500	DT01652
2		10ST	D107	150	22	10	0	35	9	DMV/500	DT01653
3		TURBO	D76	150	22	20	0	35	0	DRV/55	DR01819
1	laminated/ monolithic	CC	D151	150	22	8	5	33	8	DMV/506	DT06709
2		CC	D107	150	22	8	0	33	8	DMV/506	DT06710
3		TURBO	D76	150	22	20	0	35	0	DRV/55	DR01819

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code	
4	Metallic	CC	D54	100	8.5	10	0	44	6	D28.1	DT00254
6		CC	D54	100	8.5	10	0	44	6	D28.1	DT00254
4		CC	D64	130	8.5	10	0	45	6	D28.1	DT00324
6		CC	D64	130	8.5	10	0	45	6	D28.1	DT00324
4	Resin	CC	D54	130	8.5	15	0	45	-	-	DR01825
6		CC	D54	130	8.5	15	0	45	-	-	DR01825

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	100	50	20	0	30	-	DL18696
7		CC	-	100	50	20	0	30	-	DL18696
5	RBM	CC	80	100	30	25	0	35	10S	DL18977
7		CC	80	100	30	25	0	35	10S	DL18977

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	50	22	0	30	10S	DL14572
9		CC	60	150	50	22	0	30	10S	DL14571
10		CC	80	150	50	22	0	30	10S	DL18626
11		CC	-	150	50	22	0	30	X5000	DL18964
8	ARTIFEX	CC	40	150	50	22.5	0	30	AO-BQ6	DL11691
9		CC	60	150	50	22.5	0	30	AO-BQ6	DL11689
10		CC	80	150	50	22.5	0	30	AO-BQ6	DL11692
11		CC	-	150	50	20	0	30	CE3	DL11690

Rock 8



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
1	laminated/ monolithic	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
1	monolithic	CC	D151	150	J40	10	30	39	8	D28.1	DT10001
2		CC	D76	150	J40	10	10	39	8	D28.1	DT10004

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code	
3	Resin	CC	D64	100	J40	15	10	24	5	-	DR20036
5		CC	D64	100	J40	15	10	24	5	-	DR20036
3	Metallic	CC	D54	100	J40	15	10	24	5	D28.1	DT10043
5		CC	D54	100	J40	15	10	24	5	D28.1	DT10043

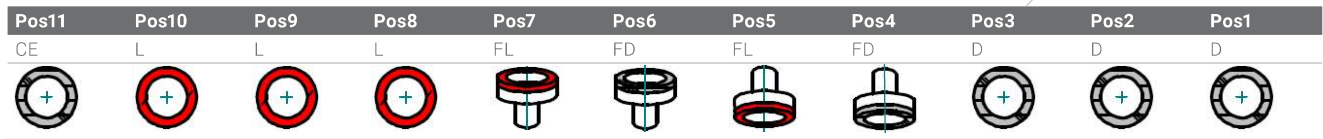
Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
4	GREEN	CC	-	100	J40	20	0	45	-	DL15984
6		CC	-	100	J40	20	0	45	-	DL15984
4	RBM	CC	-	100	J40	20	0	40	MB1	DL15800
6		CC	-	100	J40	20	0	40	MB1	DL15800

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
7	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
8		CC	-	150	J40	22	0	45	X5000	DL11789
7	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
8		CC	-	150	J40	20	0	30	CE3	DL11519

Rock 11



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		32SS INC	D107	150	J40	15	7	38	7	D28.1	DT10029
3		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
1	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D107	150	J40	8	10	39	6	D28.1	DT10006
3		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001
1	monolithic	CC	D151	150	J40	10	30	39	8	D28.1	DT10001
2		CC	D107	150	J40	10	10	39	8	D28.1	DT10003
3		CC	D64	150	J40	10	10	39	8	D28.1	DT10005
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code	
4	Resin	CC	D64	100	J40	15	10	24	5	-	DR20036
6		CC	D64	100	J40	15	10	24	5	-	DR20036
4	Metallic	CC	D54	100	J40	15	10	24	5	D28.1	DT10043
6		CC	D54	100	J40	15	10	24	5	D28.1	DT10043

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	100	J40	20	0	45	-	DL15984
7		CC	-	100	J40	20	0	45	-	DL15984
5	RBM	CC	-	100	J40	20	0	40	MB1	DL15800
7		CC	-	100	J40	20	0	40	MB1	DL15800

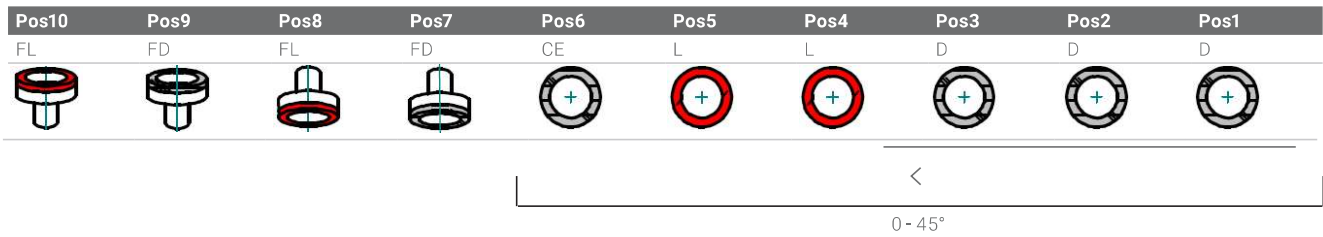
Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
9		CC	60	150	J40	22	0	45	10S	DL11752
10		CC	80	150	J40	22	0	45	10S	DL11781
11		CC	-	150	J40	22	0	45	X5000	DL11789
8	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
9		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
10		CC	80	150	J40	20	0	40	AO-BQ6	DL11782
11		CC	-	150	J40	20	0	30	CE3	DL11519

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
11	CC	150	J40	40	0	44	DL11394

Rock 10-45



Variable angle grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		32SS INC	D107	150	J40	15	7	38	7	D28.1	DT10029
3		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
1	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D107	150	J40	8	10	39	6	D28.1	DT10006
3		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001
1	laminated/ monolithic	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		CC	D107	150	J40	10	10	39	8	D28.1	DT10003
3		CC	D64	150	J40	10	10	39	8	D28.1	DT10005
3a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001

Position one variable grinding wheel for large removal operations

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	all	32SS	D151	150	J40	19	35	38	12	DMV/506	DT06680

Variable angle polishing wheel

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
4	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
5		CC	60	150	J40	22	0	45	10S	DL11752
6		CC	-	150	J40	22	0	45	X5000	DL11789
4	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
5		CC	60	150	J40	20	0	40	AO-BQ6	DL11518
6		CC	-	150	J40	20	0	30	CE3	DL11519

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
6	CC	150	J40	40	0	44	DL11394

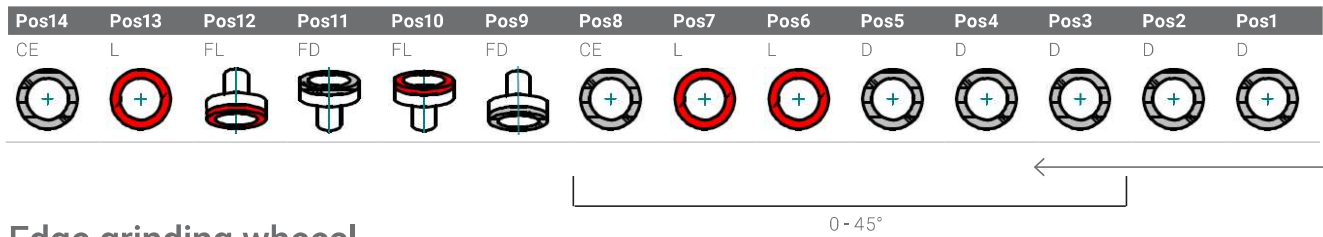
Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code	
7	Resin	CC	D64	100	J40	15	10	24	5	-	DR20036
9		CC	D64	100	J40	15	10	24	5	-	DR20036
7	Metallic	CC	D54	100	J40	15	10	24	5	D28.1	DT10043
9		CC	D54	100	J40	15	10	24	5	D28.1	DT10043

Arris polishing wheels

Pos.	Type		grit	D	H	W	V	T	Bond	Code
8	GREEN	CC	-	100	J40	20	0	45	-	DL15984
10		CC	-	100	J40	20	0	45	-	DL15984
8	RBM	CC	-	100	J40	20	0	40	MB1	DL15800
10		CC	-	100	J40	20	0	40	MB1	DL15800

Rock 14-45



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
2		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
1	monolithic	CC	D151	150	J40	10	30	39	8	D28.1	DT10001
2		CC	D76	150	J40	10	10	39	8	D28.1	DT10004

Variable angle grinding wheel

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
3	stratified, very thick	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
4		32SS INC	D107	150	J40	15	7	38	7	D28.1	DT10029
5		32SS INC	D76	150	J40	15	3	38	7	D28.1	DT10033
3	laminated	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
4		STR	D107	150	J40	8	10	39	6	D28.1	DT10006
5		STR	D76	150	J40	8	10	39	6	D28.1	DT10007
5a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001
3	laminated/ monolithic	32SS INC	D151	150	J40	15	15	38	7	D28.1	DT10014
4		CC	D107	150	J40	10	10	39	8	D28.1	DT10003
5		CC	D64	150	J40	10	10	39	8	D28.1	DT10005
5a		TURBO	D64	150	J40	20	0	46	10	DRV/65	DR20001

Position one variable grinding wheel for large removal operations

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
3	all	32SS	D151	150	J40	19	35	38	12	DMV/506	DT06680

Variable angle polishing wheel

Pos.	Type	grit	D	H	W	V	T	Bond	Code
6		CC	40	150	J40	22.5	0	10S	DL11622
7	RBM	CC	60	150	J40	22	0	10S	DL11752
8		CC	-	150	J40	22	0	X5000	DL11789
6	ARTIFEX	CC	40	150	J40	22.5	0	AO-BQ6	DL11517
7		CC	60	150	J40	20	0	AO-BQ6	DL11518
8		CC	-	150	J40	20	0	CE3	DL11519

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
8	CC	150	J40	40	0	44	DL11394

Arris grinding wheels

Pos.	Type		grit	D	H	W	V	T	X	Bond	Code
9	Resin	CC	D64	100	J40	15	10	24	5	-	DR20036
11		CC	D64	100	J40	15	10	24	5	-	DR20036
9	Metallic	CC	D54	100	J40	15	10	24	5	D28.1	DT10043
11		CC	D54	100	J40	15	10	24	5	D28.1	DT10043

Arris polishing wheels

Pos.	Type		grit	D	H	W	V	T	Bond	Code
10	GREEN	CC	-	100	J40	20	0	45	-	DL15984
12		CC	-	100	J40	20	0	45	-	DL15984
10	RBM	CC	-	100	J40	20	0	40	MB1	DL15800
12		CC	-	100	J40	20	0	40	MB1	DL15800

Edge polishing wheels

Pos.	Type		grit	D	H	W	V	T	Bond	Code
13	RBM	CC	40	150	J40	22.5	0	45	10S	DL11622
14		CC	-	150	J40	22	0	45	X5000	DL11789
13	ARTIFEX	CC	40	150	J40	22.5	0	40	AO-BQ6	DL11517
14		CC	-	150	J40	20	0	30	CE3	DL11519

FPS 15

Pos9	Pos8	Pos7	Pos6	Pos5	Pos4	Pos3	Pos2	Pos1
CE	L	L	FL	FL	FD	FD	D	D



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1	laminated/	32SS	D151	150	25	15	R5-R5	35	10	DMV/500	DT04589
2	monolithic	STR	D107	150	25	8		36	8	D28.1	DT06622
1	monolithic	32SS	D151	150	25	15	R5-R5	35	10	DMV/500	DT04589
2		CC	D76	150	25	7	0	35	9	DM60	DT04555

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code	
3	Resin	CC	D46	130	20	15	0	35	7	DRV/100	DR20050
4		CC	D46	130	20	15	0	35	7	DRV/100	DR20050
3	Metallic	CC	D64	130	20	10	8	38	7	DM60	DT02118
4		CC	D64	130	20	10	8	38	7	DM60	DT02118

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
5	GREEN	CC	-	125	22	22.5	0	35	-	DL18698
6		CC	-	125	22	22.5	0	35	-	DL18698
5	RBM	CC	60	125	22	22.5	0	35	10S	DL12970
6		CC	60	125	22	22.5	0	35	10S	DL12970
5	ARTIFEX	CC	120	125	22	22.5	0	35	AO-Q4	DL11613
6		CC	120	125	22	22.5	0	35	AO-Q4	DL11613

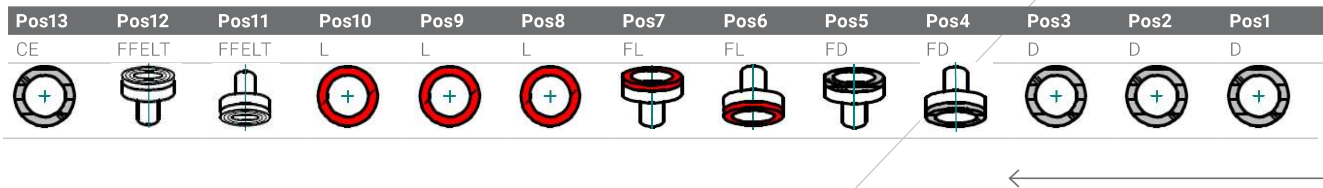
Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
7	RBM	CC	40	150	68	22	0	40	9RS-CP9	DL11275
8		CC	80	150	68	22	0	40	9RS-CP9	DL11276
9		CC	-	150	68	20	0	40	X3000	DL19164

Sequence for polishing edge with liquid cerium option

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code
7	TURBO	D54	150	25	15	0	35	10	-	DR01087
8	TURBO	40/60μ	150	25	15	0	35	10	-	DR01027
9	CC	-	150	105	22.5	0	25	-	FELT	DL10243

FPS 50



Edge grinding wheels

Pos.	Glass	Type	grit	D	H	W	V	T	X	Bond	Code
1		32SS	D151	150	25	15	R5-R5	35	10	DMV/500	DT04589
2	stratified, very thick	32SS	D107	150	25	15	15	35	10	DMV/500	DT01085
3		20ST	D76	150	25	12	0	35	10	DRV/65	DR20057
1	laminated/ monolithic	32SS	D151	150	25	15	R5-R5	35	10	DMV/500	DT04589
2		10ST	D107	150	25	10	3	35	9	D27A10	DT09531
3		TURBO	D76	150	25	20	0	35	9	DRV/65	DR20059
1	monolithic	CC	D151	150	25	8	5	35	8	DMV/506	DT06711
2		CC	D107	150	25	8	0	35	8	DMV/506	DT06712
3		TURBO	D76	150	25	20	0	35	9	DRV/65	DR20059

Arris grinding wheels

Pos.	Type	grit	D	H	W	V	T	X	Bond	Code	
4	Resin	CC	D46	150	20	15	0	35	10	DRV/100	DR20070
5		CC	D46	150	20	15	0	35	10	DRV/100	DR20070
4	Metallic	CC	D54	150	20	7	0	35	8	DM60	DT06636
5		CC	D54	150	20	7	0	35	8	DM60	DT06636

Arris polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
6	RBM	CC	60	150	22	22.5	0	35	10S-CP9	DL12970
7		CC	60	125	22	22.5	0	35	10S-CP9	DL12970

Edge polishing wheels

Pos.	Type	grit	D	H	W	V	T	Bond	Code	
8	RBM	CC	40	150	68	22	0	40	9RS-CP9	DL11275
9		CC	60	150	68	22	0	40	9RS-CP9	DL18804
10		CC	80	150	68	22	0	40	9RS-CP9	DL11276
13		CC	-	150	68	20	0	40	X3000	DL19164

Felt for machines with liquid cerium option

Pos.	Type	D	H	W	V	T	Code
11	CC	150	105	22.5	0	25	DL10243
12	CC	150	105	22.5	0	25	DL10243
13	CC	150	105	22.5	0	25	DL10243